

CYGNUS TECH



Air cooled water chillers, heat pumps and condensing units
featuring hermetic scroll compressors.

Cooling capacity **14 - 78** kW
heating capacity **15 - 80** kW



PROCESS COOLING
SOLUTIONS



AIR CONDITIONING
SYSTEMS

Conditioning Your ambient,
maximising Your comfort.



Benefits

- Extremely low noise levels;
- High EER/COP values and seasonal performance indices;
- Ideally suited to commercial and domestic chilled water air-conditioning applications;
- Extended operating limits;
- Optimisation of heat pump defrosting cycles thanks to the exclusive Frost Detecting System (FDS) (Minimum ambient temperature in heat pump mode = -10°C);
- Self-adaptive temperature control (SAC) for efficient operation with installations having low water contents;
- Designed for installation in confined spaces;
- Easy to use thanks to a controller with icon-based dual display;
- Easy installation and simple access to all chiller components.

Main Options

- Configuration without storage tank;
- High/low head pressure pump;
- Anti-freeze heaters on evaporator, pump and tank;
- Remote user interface;
- RS485 ModBus interface for connection to supervisor systems;
- xWEB300D for local or remote (GPRS) monitoring plus data filtering based on WEB server technology;
- Antivibration mountings;
- Condenser filters;
- Soft starter;
- Thermostat (condensing and reversible condensing unit).

Standard Features

- Scroll compressors (051-121) tandem Scroll compressors (181-301);
- Integral hydronic kit complete with pump, tank, expansion vessel, filling/drain valve, pressure gauge, and automatic bleed valve;
- Hydraulic threaded connections directly accessible from the exterior of the unit;
- Brazed stainless steel plate evaporator;
- Axial fans with sickle shaped blades and electronic speed control;
- Heat pumps with 2nd thermostatic valve for performance optimisation in all operating conditions (models 121 to 301);
- Factory charged with refrigerant and non-freezing oil (MC versions excluded);
- Protection grade IPX4;
- Inspections and tests performed in factory as per all MTA products and components;
- Environmentally friendly refrigerant R410A with zero ozone depletion potential;
- Phase monitor against phase reversal;
- Compressor crankcase heater.

Versions

- **CY** - Cooling only;
- **HCY** - Reversible heat pump;
- **MCCY** - Condensing unit;
- **MCHCY** - Reversible condensing unit.

Microprocessor controller with dual icon-based display.

Higher energy efficiency and quieter operation thanks to the use of scroll compressors.



Built-in pumping module with or without storage tank.

Remote control.



Low noise operation of technical systems is essential for continuously occupied premises such as homes, offices and light-commercial buildings, where air conditioning units are usually placed in close proximity to the users. In order to satisfy the specific comfort requirements of these type of premises, without compromising performance in all operating conditions, **PST** has developed the Cygnus Tech series of minichillers and reversible heat pumps with environmentally friendly refrigerant R410A. The already very low noise levels have been further reduced by installing electronic fan speed controls, which run at lower speeds as cooling or heating demands decrease. Seasonal efficiency levels are even more evident in heat pump operation, with clear benefits in terms of climatic comfort, thanks to the integral storage tank and Frost Deteting System (FDS), designed to detect the quantity of ice accumulating on the external coil, so that defrost cycles are performed only when appropriate, thereby minimising the power consumption.

Model CY		051	071	091	101	121	181	201	241	271	301						
Cooling capacity (1)	kW	14.05	18.8	23.3	27.5	29.9	46.4	52.8	60	69.8	78						
Cooling capacity (1)	TR	4	5.3	6.6	7.8	8.5	13	15	17	20	22						
Total absorbed power	kW	4.3	5.6	7.1	8.2	9.1	14.1	16.9	18.2	21.9	25.9						
EER	-	3.27	3.35	3.26	3.37	3.28	3.28	3.13	3.30	3.19	3.01						
Max external air temperature	°C	52	51	49	49	48	50	49	51	49	47						
EXCHANGERS																	
Evaporator pressure drops	kPa	8	7	35	36	35	35	36	37	41	43						
Water flow	m ³ /h	2.41	3.23	4	4.72	5.14	8	9.1	10.3	12	13.4						
GENERAL DATA																	
Refrigerant	-	R410A															
Circuits / Compressors	N°	1/1				1/2											
Power supply	V/Ph/Hz	400 ± 10% / 3+N-PE / 50															
Protection class	-	IP54															
NOISE LEVEL																	
Noise pressure (2)	dB(A)	43	43	43.5	43.5	44	46	46	48.5	49	49						
SIZE AND WEIGHT																	
Depth	mm	1605	1605	1950	1950	1950	2505	2505	2505	2505	2505						
Width	mm	742	742	800	800	800	1108	1108	1108	1108	1108						
Height	mm	1425	1425	1238	1238	1238	1710	1710	1710	1710	1710						
Weight (without tank and pump)	kg	182	184	344	361	374	607	613	638	654	660						
Weight (with tank and pump)	kg	313	315	556	574	587	824	830	854	871	877						

(1) External ambient temperature: 35°C; evaporator IN/OUT: 7/12°C

(2) Sound pressure at 10 m: average value obtained in free field on a reflective surface at a distance of 10 m from the side of the condenser coils and at a height of 1.6 m from the unit support base. Values with tolerance ± 2 dB. The sound levels refer to operation of the unit under full load in nominal conditions and with circulation pump.

The listed noise levels, weights and dimensions refer to base chillers with no options fitted. (NB:dimensions for lower noise and/or higher efficiency versions may differ.)

TAURUS TECH



Air cooled water chillers, heat pumps and condensing units
with hermetic scroll compressors and R410A refrigerant gas.

Cooling capacity **81 - 189 kW**

Heating capacity **84 - 199 kW**

Cooling capacity condensing units **81 - 189 kW**



PROCESS COOLING
SOLUTIONS



AIR CONDITIONING
SYSTEMS

Conditioning Your ambient,
maximising Your comfort.



Taurus Tech chillers and heat pumps represent the optimal solution for centralised hydronic conditioning of medium sized applications and with the wide range of accessories it is possible to satisfy the installation and start-up unit needs. The parametric microprocessor control, through an user friendly interface allows to modify the unit operating parameters in a simple way. In the heat pumps, the defrosting cycles are automatically and continuously managed with DDS logic (Dynamic Defrosting System) that, unlike commonly adopted solutions, operates only when effectively necessary, optimising defrosting duration and frequency, to the benefit of ambient comfort and operating economy.



Respect of Environment

The eco-friendly refrigerant R410A (ODP=0) with outstanding heat conductivity, coupled with the low absorbed power level of the scroll compressors, reduce the environment impact, minimizing the energy waste. Recyclable and high quality materials ensure respect of environment, and reduces the carbon footprint.

Dynamic Defrosting System

DDS (Dynamic Defrosting System) function in heat pumps dynamically manages defrost cycles according to environmental conditions and real operating needs. It allows to achieve a greater energy efficiency of the system and a greater ambient comfort in comparison with the conventional defrosting logics.

Electronic Expansion Valve

The electronic expansion valve allows an improvement of performance and an operating range wider than thermostatic expansion valves. The continuous calibrations system represents the best solution for all application characterized by several thermal load changes.

EC Fans

The EC electronic switching technology, thanks to a continuous and efficient regulation of the fans speed at partial loads, allows the reduction of noise levels together with a decrease of the consumption, increasing reliability and energy efficiency of the system.



Benefits

- Refrigerant R410A is an environmentally friendly fluid (zero ozone depletion potential) and provides high performances thanks its outstanding heat conductivity;
- 8 base models that perfectly match each specific system requirements;
- 2 acoustic versions (HE, SHE) with high efficiency
- Scroll compressors ensure high efficiency, excellent performance and elevated energy savings;
- Plug-in solution with integrated pump and tank allows a simple installation;
- Extended operating limits: Taurus Tech standardly accepts inlet water temperatures up to 25°C and outlet water temperature down to 0°C; HTaurus Tech working with ambient temperature up to 47°C in cooling mode; outlet water temperature up to 55°C and ambient temperature down to -10°C in heating mode.
- Optimisation of performance also in heating mode thanks to hot gas injection and the DDS defrosting system;
- Comprehensive safety equipment, including phase monitor, pressure switches, differential pressure switch, crankcase heaters;
- Extensive range of accessories and kits, allow each unit to match the specific customer requirements.

Standard features

- Refrigerant R410A;
- 2 Hermetic Scroll compressors in 1 circuit configuration;
- shell & tube evaporator
- AC Axial fans with die-cast aluminum blades, developed on the basis of bionic principles
- Air-cooled condensers (copper tubes/aluminium fins) with longitudinal "V" formation;
- High and low refrigerant pressure switches;
- Refrigerant pressure gauges;
- Parametric microprocessor control IC208CX;
- IP54 protection class;
- Phase monitor against phase loss and phase reversal;
- Compressor crankcase heater.

Main options

- Protection of the hydraulic group by means of panels or metallic mesh;
- Coils protection by means of filters or metallic mesh;
- Soft starter: are installed on each compressor and allow an average reduction of 30% of the start-up current compared to the direct start;
- Shut-off valves on suction side and discharge line of each pair of compressors;
- Total heat recovery (available for TAT only);
- Partial heat recovery (available for TAT and HTAT only);
- Pump options: P15, P2, double P15+P15 or P2+P2 with or without storage tank;
- Anti-freeze heater on heat exchangers and hydraulic kit (if present);
- High efficiency EC axial fans with inverter technology and integrated speed regulation or fan speed controller
- Electronic expansion valve
- Condenser coils designed for aggressive atmosphere;
- -20 °C option: it allows the units to operate in cooling mode down to -20 °C ambient temperature;
- Anti-vibration mounts;
- Thermostatic valves kit for condensing units;
- Remote control kit: VICX620 display LED, VGI890 display LCD semi-graphic (max 150 m);
- Gateway Modbus/Trend Kit;
- Supervisor kits: RS485 ModBus, xWEB300D.

Versions

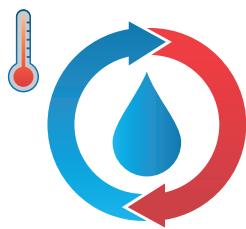
- **Taurus Tech** - cooling only version;
- **HTaurus Tech** - reversible heat pumps with outlet water temperature up to 55 °C;
- **MCTaurus Tech** - condensing units.

High energy efficiency versions:

- **HE** - High energy efficiency and basic acoustic configuration;
- **SHE** - High energy efficiency and low noise acoustic configuration.

Heat recovery

The integrated partial or total heat recovery systems are able to provide useful heat, that would otherwise be lost, for other purposes thus reducing the overall energy bill and CO₂ emissions.



IC208CX microprocessor control

Taurus Tech features a new advanced microprocessor control technology, with all models fitted with a unique IC208CX digital control. A comprehensive digital display keeps the user fully informed concerning the correct operation of the unit, warnings and alarms. IC208CX also allows remote control due to VICX620 LED display and semi-graphic LCD display VGI890.



Supervisor systems

Taurus Tech can be linked to various external Supervisor systems:

- RS485 serial connection to an external Supervisor system (MODBUS and other leading systems);
- xWEB300D Supervisor kit, operating via Internet;
- xWEB300D + modem GPRS for connection directly to a smartphone and tablet.



Factory test

All models are individually tested in order to check correct operation, and also undergo refrigerant charge and leakage controls, and microprocessor and safety device setting verifications. Leading brand components are used throughout, ensuring long term reliability.

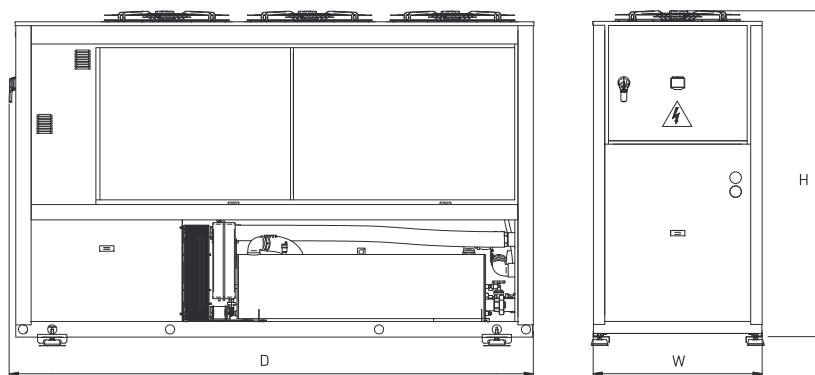


Model TAT (HE)		301	351	401	451	501	551	601	701
Cooling capacity (1)	kW	84	94	106.2	130	139.8	154.8	171	189
Cooling capacity (1)	TR	24	26.7	30	37	40	44	49	54
Total absorbed power	kW	26	29.4	32.3	40	43.2	46.6	53.8	62.3
EER	-	3.23	3.20	3.29	3.25	3.23	3.32	3.18	3.03
Max external air temperature	°C	52	50	49	51	50	50	48	47
EXCHANGERS									
Evaporator pressure drops (plate)	kPa	20	23	24	26	31	29	35	40
Evaporator pressure drops (Shell Tube)	kPa	22	33	22	28	32	34	42	31
Water flow	m ³ /h	14.4	16.1	18.2	22.3	24	26.6	29.4	32.5
GENERAL DATA									
Refrigerant	-					R410A			
Circuits / Compressors	N°					1/2			
Power supply	V/Ph/Hz					400 ± 10% / 3+N-PE / 50			
Protection class	-					IP54			
NOISE LEVEL									
Noise pressure (2)	dB(A)	56	56	58	58	58	59	59	60
Noise power	dB(A)	88	88	90	90	90	91	91	92
SIZE AND WEIGHT									
Depth	mm	2800	2800	2800	3810	3810	3810	3810	3810
Width	mm	1100	1100	1100	1100	1100	1100	1100	1100
Height	mm	2170	2170	2170	2170	2170	2170	2170	2170
Weight	kg	913	988	1120	1322	1396	1472	1510	1522

(1) External ambient temperature: 35°C; evaporator IN/OUT: 7/12°C

(2) Sound pressure at 10 m: average value obtained in free field on a reflective surface at a distance of 10 m from the side of the condenser coils and at a height of 1.6 m from the unit support base. Values with tolerance ± 2 dB. The sound levels refer to operation of the unit under full load in nominal conditions and with circulation pump.

(3) Dimensions and operating weights are referred to Taurus Tech cooling only version without options.

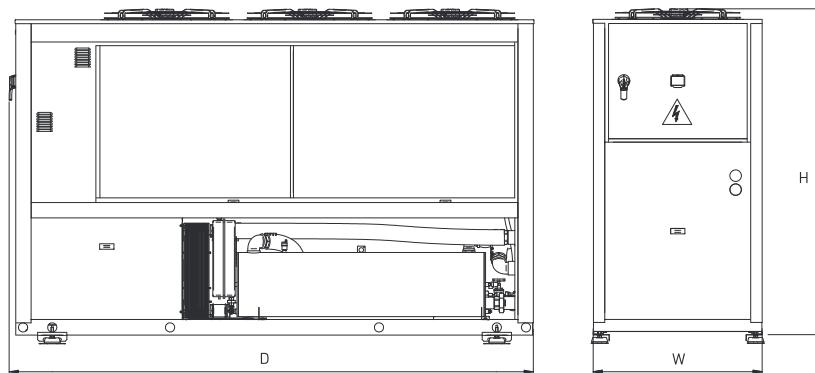


Model TAT (SHE)		301	351	401	451	501	551	601	701
Cooling capacity (1)	kW	81	92.9	107.4	128.5	138.1	149.8	164	-
Cooling capacity (1)	TR	23	26.4	30.5	36.5	39	42.6	46.6	-
Total absorbed power	kW	25.8	28.9	31.7	38.8	42.3	47	54.8	-
EER	-	3.13	3.22	3.39	3.31	3.26	3.19	2.99	-
Max external air temperature	°C	50	48	51	49	48	47	45	-
EXCHANGERS									
Evaporator pressure drops (plate)	kPa	24	23	24	25	30	28	35	-
Evapoator pressure drops (Shell Tube)	kPa	20	32	23	28	32	32	38	-
Waterflow	m ³ /h	13.9	16	18.4	22.1	23.7	25.7	28.2	-
GENERAL DATA									
Refrigerant	-					R410A			
Circuits / Compressors	N°					1/2			
Power supply	V/Ph/Hz					400 ± 10% / 3+N+PE / 50			
Protection class	-					IP54			
NOISE LEVEL									
Noise pressure (2)	dB(A)	48	48	50	50	50	51	51	-
Noisepower	dB(A)	80	80	82	82	82	83	83	-
SIZE AND WEIGHT									
Depth	mm	2800	2800	2800	3810	3810	3810	3810	-
Width	mm	1100	1100	1100	1100	1100	1100	1100	-
Height	mm	2170	2170	2170	2170	2170	2170	2170	-
Weight	kg	913	1025	1352	1373	1377	1472	1510	-

(1) External ambient temperature: 35°C; evaporator IN/OUT: 7/12°C

(2) Sound pressure at 10 m: average value obtained in free field on a reflective surface at a distance of 10 m from the side of the condenser coils and at a height of 1.6 m from the unit support base. Values with tolerance ± 2 dB. The sound levels refer to operation of the unit under full load in nominal conditions and with circulation pump.

(3) Dimensions and operating weights are referred to Taurus Tech cooling only version without options.



ARIES TECH



Air cooled water chillers and heat pumps with R410A

Featuring hermetic scroll compressors

Cooling capacity 164 - 340 kw

Heating capacity 167 - 343 kw



PROCESS COOLING
SOLUTIONS



AIR CONDITIONING
SYSTEMS

Conditioning Your ambient,
maximising Your comfort.



The evolution of commercial chillers.

The air-cooled water chillers ARIES Tech have evolved to fulfil the present and future needs of commercial air conditioning systems. They are extremely customizable to guarantee an easy installation for any plant solution.

The ARIES Tech range is the example of targeted design, essential to obtain a reduced operating cost for air conditioning of medium and large residential or commercial spaces without excluding reliability the environment protection.



Respect of Environment

The eco-friendly refrigerant R410A [ODP=0] with outstanding heat conductivity, coupled with the low absorbed power level of the scroll compressors, reduce the environment impact, minimizing the energy waste. Recyclable and high quality materials ensure respect of environment, and reduces the carbon footprint.

Supervisor Systems

Aries Tech can be linked to various external Supervisor systems:

- RS485 serial connection to an external Supervisor system (MODBUS and other leading systems);
- xWEB300D Supervisor kit, operating via Internet;
- xWEB300D + modem GPRS for connection directly to a smartphone and tablet.

Electronic Expansion Valve

The electronic expansion valve allows an improvement of performance and an operating range wider than thermostatic expansion valves. The continuous calibrations system represents the best solution for all application characterized by several thermal load changes.

Factory Test

All models are individually tested in order to check correct operation, and also undergo refrigerant charge and leakage controls, and microprocessor and safety device setting verifications. Leading brand components are used throughout, ensuring long term reliability.



Benefits

HE version, Class A ;
 SHE version with super low noise levels;
 High efficiency performances at full load (EER);
 Wide operating limits for starting up and functioning even in the worst conditions;
 Wide range of options and kits for easy installation;
 Easy access to all components;
 Advanced electronic control with integrated web server.

Standard features

Environment friendly refrigerant R410A;
 4 scroll compressors in parallel on two independent refrigerant circuits;
 Crankcase heater and phase-monitor;
 Shell and tube evaporator;
 Axial fans, developed on the basis of bionic principles that allow to achieve high performance with low noise emissions;
 Electrical panel protection rating IP54;
 xDRIVE electronic microprocessor controller with high computing capacity and an easy to use graphical interface;
 Refrigerant charge, non-freezing oil and tests performed in the factory;
 Modbus RS485 serial output for connection to supervision systems;
 Ethernet port with HTML supervision pages preloaded for viewing and modifying the machine parameters to corporate or internet network;
 Serial connection to supervision systems;
 MTA xCONNECT Supervision based on internal web pages;
 Modularity Hub / web interconnection.
 IN/OUT compressors valves;

Main options

Single or double water pump (one in stand-by) with low or medium head pressure;
 Water accumulation tank;
 High efficiency Brushless EC condenser fans; or fan speed controller
 Protection coating for condenser coils, suitable for installation in aggressive environments;
 Antifreeze heaters for evaporator pump/s and tank;
 Metallic mesh filters for condenser coil protection;
 Soft starters to reduce by 20% the units starting current.
 Electronic expansion valves;

Sales kit

Replicated remote user terminal kit;
 Modularity kit for xDRIVE;
 Condensers air filter kit;
 Antivibration mountings kit;
 Packaging kit for transportation by container.

Semigraphic user terminal with multifunctional buttons and dynamic display icons.



shell and tube evaporator (only for AST).



Pump section with or without storage tank.



High efficiency EC inverter fans.



Model AST (HE)		060	070	080	090	100	110	120
Cooling capacity (1)	kW	166	187.6	209.2	241.4	285.8	306.4	340
Cooling capacity (1)	TR	47	53	59.5	69	81	87	97
Total absorbed power	kW	52	58.8	64.1	72.7	84.8	93.2	107.6
EER	-	3.19	3.19	3.26	3.32	3.37	3.29	3.16
Max external air temperature	°C	52	50	50	52	51	50	49
EXCHANGERS								
Evaporator pressure drops	kPa	39	44	54	55	23	27	31
Water flow	m³/h	28.5	32.2	35.9	41.4	49.1	52.6	58.4
GENERAL DATA								
Refrigerant	-					R410A		
Circuits / Compressors	N°					2/4		
Power supply	V/Ph/Hz					400 ± 10% / 3+N-PE / 50		
Protection class	-					IP54		
NOISE LEVEL								
Noise pressure (2)	dB(A)	60	60	61	61	62	63	63
Noise power	dB(A)	92	92	93	93	94	95	95
SIZE AND WEIGHT								
Depth	mm	3570	3570	3570	3570	4300	4300	4300
Width	mm	2192	2192	2192	2192	2192	2192	2192
Height	mm	2400	2400	2400	2400	2400	2400	2400
Weight	kg	1962	2016	2143	2642	2985	2985	3156

(1) Evaporator water inlet-outlet temperature 12-7°C , external air temperature 35°C.

(2) Sound pressure at 10 m: Average value obtained in free field on a reflective surface at a distance of 10 m from the side of the condenser coils and at a height of 1.6 m from the unit support base. Values with tolerance +/- 2 . The sound levels refer to operation of the unit under full load in nominal conditions and with circulation pump. The listed noise levels, weights and dimensions refer to base chillers with no options fitted.

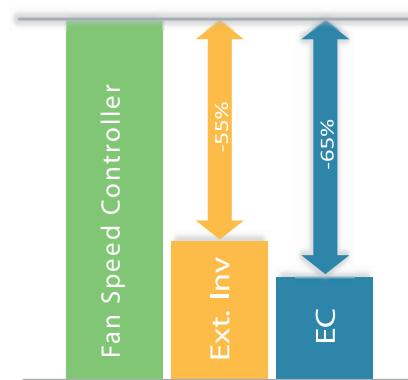
EC fans

Features

- Synchronous electric motors with permanent magnets;
- EC motors means: Electronically Commutated motors;
- Wide operating range: stepless rotation from 5% to 100%;
- High precision in condensation pressure control;
- Fast installation;

Benefits

- Seasonal energy saving -20%;
- Pays off in few months;



EC fans replace external electronic speed control option



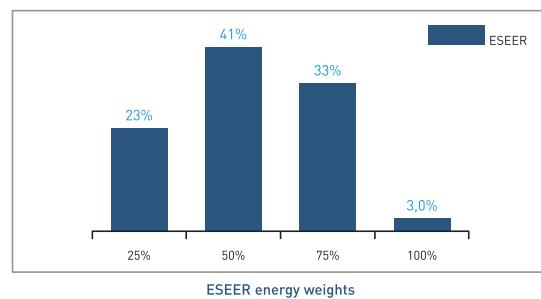
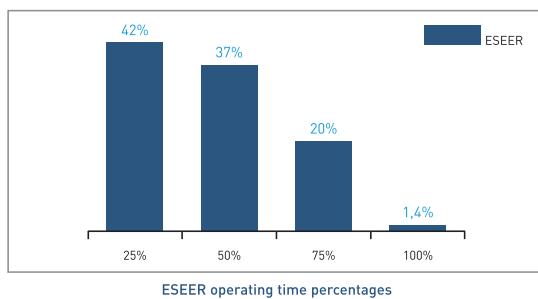
-20%

Seasonal
energy saving

Model AST (SHE)		060	070	080	090	100	110	120
Cooling capacity (1)	kW	164	185.4	203.2	235.6	277.8	296.4	328
Cooling capacity (1)	TR	47	53	58	67	79	84	93
Total absorbed power	kW	50.5	57.4	64.7	71.7	84.7	93.7	109.2
EER	-	3.24	3.23	3.14	3.28	3.28	3.16	3.00
Max external air temperature	°C	49	48	46	50	48	47	45
EXCHANGERS								
Evaporator pressure drops	kPa	38	43	51	53	22	25	29
Water flow	m³/h	28.1	31.8	34.9	40.4	47.7	50.9	56.3
GENERAL DATA								
Refrigerant	-				R410A			
Circuits / Compressors	N°				2/4			
Power supply	V/Ph/Hz				400 ± 10% / 3+N-PE / 50			
Protection class	-				IP54			
NOISE LEVEL								
Noise pressure (2)	dB(A)	52	52	53	54	55	55	56
Noise power	dB(A)	84	84	85	86	87	87	88
SIZE AND WEIGHT								
Depth	mm	3570	3570	3570	3570	4300	4300	4300
Width	mm	2192	2192	2192	2192	2192	2192	2192
Height	mm	2400	2400	2400	2400	2400	2400	2400
Weight	kg	2036	2091	2143	2642	2985	2985	3156

(1) Evaporator water inlet-outlet temperature 12-7°C , external air temperature 35°C.

(2) Sound pressure at 10 m: Average value obtained in free field on a reflective surface at a distance of 10 m from the side of the condenser coils and at a height of 1.6 m from the unit support base. Values with tolerance +/- 2 . The sound levels refer to operation of the unit under full load in nominal conditions and with circulation pump. The listed noise levels, weights and dimensions refer to base chillers with no options fitted.



GALAXY TECH



Air cooled water chillers with R410A
With hermetic scroll compressors
Cooling capacity 342-872 kw

PST

A large, partially transparent background image of a snow-capped mountain range under a blue sky.

PROCESS COOLING
SOLUTIONS



AIR CONDITIONING
SYSTEMS

Conditioning Your ambient,
maximising Your comfort.



The energy efficiency and the reliability.

Operation at partial loads corresponds to the largest portion of the working life of a unit dedicated to air conditioning applications: typically thermal loads vary widely both during the year and throughout each 24 hour period. The subdivision of the total cooling capacity over a large number of capacity steps, rendered possible thanks to the implementation of multi-scroll technology and environmentally friendly refrigerant R410A, ensure maximised performance at partial loads, resulting in seasonal energy savings of more than 16% with respect to conventional solutions. The multi-scroll configuration offers a lightweight solution, and permits the volume reduction of the storage tank with the associated dispersal of cooling energy, thus further reducing the static loading on the unit supports. Progressive stopping of the compressors and fans means that Galaxy Tech is extremely quiet in operation, rendering it ideal for installation in noise-sensitive surroundings.



Respect of Environment

The eco-friendly refrigerant R410A [ODP=0] with outstanding heat conductivity, coupled with the low absorbed power level of the scroll compressors, reduce the environment impact, minimizing the energy waste. Recyclable and high quality materials ensure respect of environment, and reduces the carbon footprint.

Supervisor systems

Galaxy Tech can be linked to various external Supervisor systems:

- RS485 serial connection to an external Supervisor system (MODBUS and other leading systems);
- xWEB300D Supervisor kit, operating via Internet;
- xWEB300D + modem GPRS for connection directly to a smartphone and tablet.

Electronic expansion valve

The electronic expansion valve allows an improvement of performance and an operating range wider than thermostatic expansion valves. The continuous calibrations system represents the best solution for all application characterized by several thermal load changes.

Factory test

All models are individually tested in order to check correct operation, and also undergo refrigerant charge and leakage controls, and microprocessor and safety device setting verifications. Leading brand components are used throughout, ensuring long term reliability.



Benefits

- Reduced noise levels, thanks also to the availability of differing acoustic versions;
- High EER/COP levels, especially at partial loads;
- Ideal for large hydronic air conditioning installations in public and private surroundings;
- Allows start-up and operation in even the most severe conditions;
- Easy installation with direct access to the water connections and the applications of victaulic connections;
- Simple to install and maintain, easily accessible components;
- User friendly controller with multifunctional buttons and dynamic display icons.

Main options

- 1 or 2 pumps and water pressure gauge;
- Storage tank;
- Condenser coils designed for aggressive atmospheres;
- Metal mesh filters for condenser coil protection;
- High efficiency EC axial fans with inverter technology and integrated speed regulation; or fan speed controller
- Antifreeze heater on evaporator, pumps and tank;
- Antivibration dampers;
- Serial connection to supervisor systems;
- MTA xCONNECT supervision based on internal web pages;
- Modularity / web interconnection hub;
- Replicated remote user terminal;
- Soft starter: are installed on each compressor and allow reduction from 10 to 20% (depending by the model) of the start-up current compared to the direct start;
- Victaulic connections;
- Simple remote control;
- Special execution with partial or total heat recovery exchangers;
- Special execution for water temperatures down to -10°C;

Standard features

- Multiple scroll compressors (4 to 8 depending on the model) connected in parallel (tandem or trio) on 2 or 4 independent refrigeration circuits;
- Shut-off valve and solenoid valve on the liquid line in each refrigeration circuit;
- xDRIVE is a microprocessor electronic controller with high computing capacity and user friendly graphic interface;
- Compressor suction and discharge valves;
- xDRIVE features the ModBUS-RTU communication protocol as standard, allowing connection with the most widely utilised Building Management Systems (BMS). It also features an Ethernet port as standard, with HTML supervision pages preloaded for connection to a company intranet or the Internet. The xDRIVE can manage in master/slave mode up to 8 units;
- Phase monitor against phase loss and phase reversal and checks the operating voltage limits;
- AC axial fans with die-cast aluminum blades, developed on the basis of bionic principles with progressive starting for condensing pressure control;
- Electronic expansion valve;
- High and low pressure transducer;
- Water differential pressure switch, air bleed valve and water drain valve;
- Factory tested and supplied with refrigerant charge and antifreeze oil;
- Environmentally friendly refrigerant R410A with zero ozone depletion potential;
- All the compressors are equipped with crankcase heaters.
- Compressor housings for acoustic insulation;
- Special execution with shell and tube evaporator.

Versions

- **Low ambient air temperature** - down to -20°C in cooling mode;

High energy efficiency versions:

- **HE** - High energy efficiency and basic acoustic configuration;
- **SHE** - High energy efficiency and low noise acoustic configuration.

Semi-graphic user terminal with multifunction keys and dynamic icons.



Pump section with or without storage tank.



Optimisation of performance thanks to the multiscroll logic.



High efficiency EC axial fans with inverter technology.



Model GLT (HE)		120	140	160	170	180	200	220
Cooling capacity (1)	kW	352	396	438	477	522	565	617
Cooling capacity (1)	TR	100	113	124.5	136	148	161	175
Total absorbed power	kW	107.1	120.2	135.4	148	160.1	176.1	187.9
EER	-	3.29	3.29	3.23	3.22	3.26	3.21	3.28
Max external air temperature	°C	51	50	49	49	51	50	50
EXCHANGERS								
Evaporator pressure drops	kPa	23	29	32	36	42	55	57
Water flow	m ³ /h	60.4	68	75.2	81.9	89.6	97	105.9
GENERAL DATA								
Refrigerant	-					R410A		
Circuits / Compressors	N°		2/4		2/5		2/6	
Power supply	V/Ph/Hz				400 ± 10% / 3+N-PE / 50			
Protection class	-					IP54		
NOISE LEVEL								
Noise pressure (2)	dB(A)	65	65	65	65	65	65	66
Noise power	dB(A)	97	97	97	97	98	98	99
SIZE AND WEIGHT								
Depth	mm	4490	4490	4490	5490	6490	6490	6490
Width	mm	2194	2194	2194	2194	2194	2194	2194
Height	mm	2670	2670	2670	2670	2670	2670	2670
Weight	kg	3802	3982	4006	4765	5523	5607	5865

Model GLT (HE)		230	240	260	280	300	320	-
Cooling capacity (1)	kW	634	654	735	792	826	872	-
Cooling capacity (1)	TR	180	186	209	225	235	248	-
Total absorbed power	kW	195.5	203.1	229.5	240.4	255.6	270.8	-
EER	-	3.24	3.22	3.20	3.29	3.23	3.22	-
Max external air temperature	°C	49	49	50	50	49	49	-
EXCHANGERS								
Evaporator pressure drops	kPa	60	60	55	61	43	29	-
Water flow	m ³ /h	108.8	112.3	126.2	135.9	141.8	149.7	-
GENERAL DATA								
Refrigerant	-					R410A		
Circuits / Compressors	N°		2/6			4/8		
Power supply	V/Ph/Hz				400 ± 10% / 3+N-PE / 50			
Protection class	-					IP54		
NOISE LEVEL								
Noise pressure (2)	dB(A)	66	66	66	67	67	67	-
Noise power	dB(A)	99	99	99	100	100	100	-
SIZE AND WEIGHT								
Depth	mm	6490	6490	8490	8490	8490	8490	-
Width	mm	2194	2194	2194	2194	2194	2194	-
Height	mm	2670	2670	2670	2670	2670	2670	-
Weight	kg	5877	5889	7529	7865	8149	8173	-

(1) External ambient temperature: 35°C; evaporator IN/OUT: 7/12°C

(2) Sound pressure at 10 m: average value obtained in free field on a reflective surface at a distance of 10 m from the side of the condenser coils and at a height of 1.6 m from the unit support base. Values with tolerance ± 2 dB. The sound levels refer to operation of the unit under full load in nominal conditions and with circulation pump.

The listed noise levels, weights and dimensions refer to base chillers with no options fitted . (NB : dimensions for lower noise and/or higher efficiency versions may differ .)

Model GLT (SHE)		120	140	160	170	180	200	220
Cooling capacity (1)	kW	342	384	424	463	507	556	597
Cooling capacity (1)	TR	97	109	120.5	132	144	158	170
Total absorbed power	kW	106.6	120.5	137.5	148.6	159.9	172.6	189
EER	-	3.21	3.19	3.08	3.12	3.17	3.22	3.16
Max external air temperature	°C	49	47	46	46	49	48	47
EXCHANGERS								
Evaporator pressure drops	kPa	22	27	30	33	40	53	53
Water flow	m³/h	58.7	65.9	72.8	79.5	87	95.4	102.5
GENERAL DATA								
Refrigerant	-				R410A			
Circuits / Compressors	N°		2/4		2/5		2/6	
Power supply	V/Ph/Hz			400 ± 10% / 3+N-PE / 50				
Protection class	-			IP54				
NOISE LEVEL								
Noise pressure (2)	dB(A)	57	57	57	57	57	57	58
Noise power	dB(A)	89	89	89	89	90	90	91
SIZE AND WEIGHT								
Depth	mm	4490	4490	4490	5490	6490	6490	6490
Width	mm	2194	2194	2194	2194	2194	2194	2194
Height	mm	2670	2670	2670	2670	2670	2670	2670
Weight	kg	3802	3982	4006	4765	5523	5841	5865

Model GLT (SHE)		230	240	260	280	300	320	-			
Cooling capacity (1)	kW	613.5	633	726	770	803	848	-			
Cooling capacity (1)	TR	174.5	180	206	219	228	241	-			
Total absorbed power	kW	197.3	206.2	224.3	240.5	257.3	275.7	-			
EER	-	3.11	3.07	3.24	3.20	3.12	3.08	-			
Max external air temperature	°C	46	46	47	47	46	46	-			
EXCHANGERS											
Evaporator pressure drops	kPa	56	57	59	58	40	26	-			
Water flow	m³/h	105.3	108.6	124.6	132.2	137.8	145.6	-			
GENERAL DATA											
Refrigerant	-				R410A						
Circuits / Compressors	N°		2/6			4/8					
Power supply	V/Ph/Hz			400 ± 10% / 3+N-PE / 50							
Protection class	-			IP54							
NOISE LEVEL											
Noise pressure (2)	dB(A)	58	58	58	59	59	59	-			
Noise power	dB(A)	91	91	91	92	92	92	-			
SIZE AND WEIGHT											
Depth	mm	6490	6490	8490	8490	8490	8490	-			
Width	mm	2194	2194	2194	2194	2194	2194	-			
Height	mm	2670	2670	2670	2670	2670	2670	-			
Weight	kg	5877	5889	7840	7865	8149	8382	-			

(1) External ambient temperature: 35°C; evaporator IN/OUT: 7/12°C

(2) Sound pressure at 10 m: average value obtained in free field on a reflective surface at a distance of 10 m from the side of the condenser coils and at a height of 1.6 m from the unit support base. Values with tolerance ± 2 dB. The sound levels refer to operation of the unit under full load in nominal conditions and with circulation pump.

The listed noise levels, weights and dimensions refer to base chillers with no options fitted . (NB : dimensions for lower noise and/or higher efficiency versions may differ .)

EC fans

Features

- Synchronous electric motors with permanent magnets;
- EC motors means: Electronically Commutated motors;
- Wide operating range: stepless rotation from 5% to 100%;
- High precision in condensation pressure control;
- Fast installation;

Benefits

- Seasonal energy saving -20%;
- Pays off in few months;

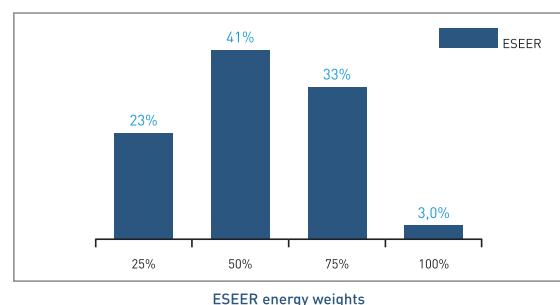
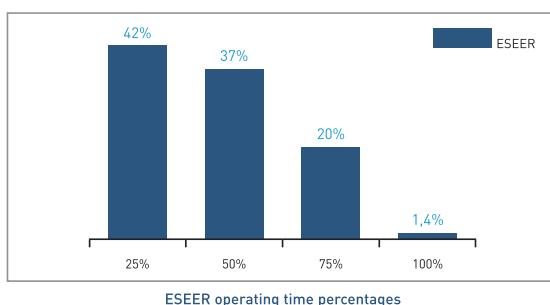


EC fans replace external electronic speed control option



-20%

Seasonal
energy saving



PHOENIX PLUS



Air cooled water chillers with R134a
equipped with semi-hermetic twin screw compressors.
Cooling capacity 304-1484 kw



Conditioning Your ambient,
maximising Your comfort.



The PHOENIX Plus range of chillers has been specifically designed to optimize the benefits of refrigerant R134a; their maximum advantage is achieved in those installations where the chiller operates below its design load conditions for most of the year.

Thanks to unique technical solutions and **Smart Stepless** regulation according to the exact effective cooling load requested by the system, PHOENIX Plus achieves market leading ESEER seasonal performance ratios, as well as nominal load EER ratios which are well above the minimum limit of the Class A energy efficiency category.



Respect of Environment

High energy efficiency of the units Phoenix Plus coupled with R134a non-ozone depleting refrigerants, reduce the environment impact minimizing the energy waste. Recyclable and high quality materials ensure the respect of environment and reduces carbon footprint.

Energy Efficiency

Smart Stepless cooling capacity regulation, electronic expansion valves and high efficiency heat exchangers with integrated heat recovery systems, contributes to obtain high performance both at full load and at partial load with exceptional ESEER values.

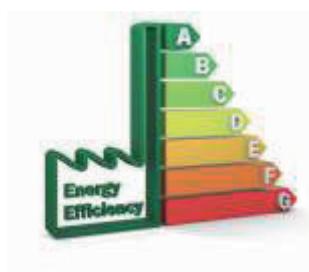
Supervisor Systems

Phoenix Plus can be linked to various external Supervisor systems:

- RS485 serial connection to an external Supervisor system (MODBUS and other leading systems);
- xWEB3000 Supervisor kit, operating via Internet;
- xWEB3000 + modem GPRS for connection directly to a smartphone and tablet.

Factory Test

All models are individually tested in order to check correct operation, and also undergo refrigerant charge and leakage controls, and microprocessor and safety device setting verifications. Leading brand components are used throughout, ensuring long term reliability.



Benefits

- High energy efficiency both at full load and at partial load A Class;
- High seasonal energy efficiency
- The controller provides maximum flexibility to adapt to any operating condition, thanks to the Smart Stepless algorithm specifically developed by PST.
- High reliability and continuity of operation (up to 4 screw compressors and "Smart Stepless" algorithm);
- Wide operating range (ambient temperature from -20°C to +50°C);
- Comprehensive safety equipment, including phase monitor, pressure switches, differential pressure switch, crankcase heaters, compressors operating envelope and oil level;
- Wide range of accessories and kits for custom solutions;
- Integration with AQUAFree free-cooling modules.

Main options

- High efficiency EC axial fans with inverter technology and integrated speed regulation; or fan speed controller.
- Condenser coils with anticorrosion treatment;
- Soft starter;
- Antivibration dampers;
- Special applications with partial or total heat recovery;
- Special applications for water temperatures down to -10°C;
- Special very high efficiency applications;
- Antifreeze heater;
- Metal mesh filters for condenser coil protection;
- Replicated remote user terminal;
- Simple remote control;
- Serial connection to supervision systems;
- PST xCONNECT Supervision based on internal web pages;
- Modularity / web interconnection hub.

Standard features

- Environmentally friendly R134a refrigerant.
- High efficiency screw compressors with stepless regulation optimized for R134a refrigerant gas.
- Compressor crankcase heater.
- Compressor housings.
- Air-cooled condensers (copper tubes/aluminium fins) with transverse "V" formation;
- AC Axial fans with die-cast aluminum blades, developed on the basis of bionic principles;
- Check valve on compressor discharge and shut-off valves on discharge and suction lines;
- Electronic expansion valves;
- Single pass shell & tubes evaporator optimized for R134a refrigerant gas;
- The Electrical panel is made up of IP 54 cabinet with forced ventilation, inside which are installed contactors and circuit breakers; the protection from the phase loss and from the phase reversal is assured by the phase monitor device;
- xDRIVE controller programmed with software specifically developed by PST; high computing capacity and user friendly graphic interface; connectivity and supervision via Ethernet, USB, RS485 Modbus.

Versions

- Low ambient air temperature version - down to -20°C in cooling mode. with EC axial fans

Standard energy efficiency versions:

- INVERTER - variable-speed inverter technology with excellent efficiency at full and partial loads

High energy efficiency versions:

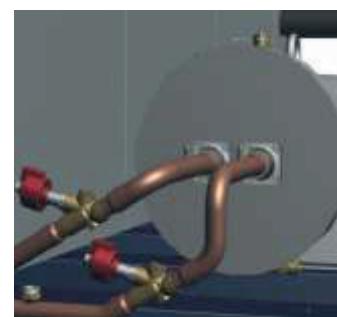
- HE - basic acoustic configuration optimized for full load operation
- SHE - low noise acoustic configuration optimized for part load operation
- HHE - high ambient temperature and basic acoustic configuration optimized for full load operation.

Semigraphic user interface with multifunctional buttons and dynamic display icons.

High efficiency EC axial fans with inverter technology.

Maximum accessibility to compressors

Electronic expansion valves as standard and single pass shell & tubes evaporator.



Model PNP (HE)			140	150	160	170	180	200	220	235
Cooling capacity (1)	kW	313.3	363.5	379.6	404.8	436	464	498	529	
Cooling capacity (1)	TR	89	103	108	115	124	132	142	150.5	
Total absorbed power	kW	97	109.7	117.5	124.8	132.8	143.2	154	162.5	
EER	-	3.23	3.31	3.23	3.24	3.28	3.24	3.23	3.25	
Max external air temperature	°C	51	51	48	48	47	46	46	46	
EXCHANGERS										
Evaporator pressure drops	kPa	36	31	30	34	21	23	32	36	
Water flow	m³/h	53.8	62.4	65.2	69.5	74.8	79.6	85.5	90.8	
GENERAL DATA										
Refrigerant	-					R134a				
Circuits / Compressors	N°					2/2				
Capacity control	%					12.5~100				
Power supply	V/Ph/Hz					400 ± 10% / 3+N-PE / 50				
Protection class	-					IP54				
NOISE LEVEL										
Noise pressure (2)	dB(A)	66	66	66	67	67	67	68	68	68
Noise power	dB(A)	98	98	98	99	99	99	100	100	100
SIZE AND WEIGHT										
Depth	mm	4490	4490	4490	4490	4490	4490	4490	4490	5490
Width	mm	2194	2194	2194	2194	2194	2194	2194	2194	2194
Height	mm	2670	2670	2670	2670	2670	2670	2670	2670	2670
Weight	kg	4159	4440	5060	5138	5393	5403	5648	6263	

Model PNP (HE)			250	265	280	300	320	360	375	405
Cooling capacity (1)	kW	566	602	646	701	764	809	849	923	
Cooling capacity (1)	TR	161	171	184	199	217	230	241.5	262.5	
Total absorbed power	kW	171.7	181.9	193.1	210.7	228.9	248.1	257.5	277.9	
EER	-	3.30	3.31	3.35	3.33	3.34	3.26	3.30	3.32	
Max external air temperature	°C	48	48	48	48	48	46	48	48	
EXCHANGERS										
Evaporator pressure drops	kPa	40	45	44	51	43	54	42	49	
Water flow	m³/h	97.1	103.3	110.9	120.3	131.1	138.9	145.7	158.4	
GENERAL DATA										
Refrigerant	-					R134a				
Circuits / Compressors	N°					2/2				3/3
Capacity control	%					12.5~100				8.3~100
Power supply	V/Ph/Hz					400 ± 10% / 3+N-PE / 50				
Protection class	-					IP54				
NOISE LEVEL										
Noise pressure (2)	dB(A)	68	68	68	68	68	69	69	70	
Noise power	dB(A)	100	101	101	101	101	102	102	103	
SIZE AND WEIGHT										
Depth	mm	6490	6490	6490	7490	8490	8490	9490	9490	
Width	mm	2194	2194	2194	2194	2194	2194	2194	2194	
Height	mm	2670	2670	2670	2670	2670	2670	2670	2670	
Weight	kg	6877	7004	7131	7667	8202	9837	10012	10266	

Model PNP (HE)			420	440	460	480	530	560	600	620	640
Cooling capacity (1)	kW	966	1022	1078	1146	1204	1292	1382	1427	1484	
Cooling capacity (1)	TR	275	291	307	326	342.5	367.5	393	406	422	
Total absorbed power	kW	289.6	307.2	324.8	343.3	363.8	386.2	422.4	440.5	460.6	
EER	-	3.34	3.33	3.32	3.34	3.31	3.35	3.27	3.24	3.22	
Max external air temperature	°C	48	48	48	48	48	48	46	46	46	
EXCHANGERS											
Evaporator pressure drops	kPa	54	61	43	43	44	46	52	56	45	
Water flow	m ³ /h	165.8	175.4	185	196.7	206.7	221.8	237.2	244.9	254.7	
GENERAL DATA											
Refrigerant	-						R134a				
Circuits / Compressors	N°			3/3				4/4			
Capacity control	%			8.3~100				6.3~100			
Power supply	V/Ph/Hz				400 ± 10% / 3+N-PE / 50						
Protection class	-					IP54					
NOISE LEVEL											
Noise pressure (2)	dB(A)	70	70	70	70	71	71	71	71	71	
Noise power	dB(A)	103	103	103	103	104	104	104	104	104	
SIZE AND WEIGHT											
Depth	mm	9490	10490	11490	12490	12490	12490	12490	12490	12490	
Width	mm	2194	2194	2194	2194	2194	2194	2194	2194	2194	
Height	mm	2670	2670	2670	2670	2670	2670	2670	2670	2670	
Weight	kg	10737	11273	11808	12780	13927	14539	15359	15769	16179	

(1) External ambient temperature: 35°C; evaporator IN/OUT: 7/12°C

(2) Sound pressure at 10 m: average value obtained in free field on a reflective surface at a distance of 10 m from the side of the condenser coils and at a height of 1.6 m from the unit support base. Values with tolerance ± 2 dB. The sound levels refer to operation of the unit under full load in nominal conditions and with circulation pump.

The listed noise levels, weights and dimensions refer to base chillers with no options fitted.(NB:dimensions for lower noise and/or higher efficiency versions may differ.)

Model PNP (SHE)			140	150	160	170	180	200	220	235
Cooling capacity (1)	kW	304.1	352.2	367.8	391.9	420	445	474	509	
Cooling capacity (1)	TR	86.5	100	105	111.5	119.5	126.5	135	145	
Total absorbed power	kW	95.8	109.2	118	126	134.4	146	158.2	164.7	
EER	-	3.17	3.23	3.12	3.11	3.12	3.05	3.00	3.09	
Max external air temperature	°C	49	48	45	45	45	43	43	43	
EXCHANGERS										
Evaporator pressure drops	kPa	34	29	28	32	30	33	29	34	
Water flow	m³/h	52.2	60.5	63.1	67.3	72.1	76.4	81.4	87.4	
GENERAL DATA										
Refrigerant	-									R134a
Circuits / Compressors	N°									2/2
Capacity control	%									12.5~100
Power supply	V/Ph/Hz									400 ± 10% / 3+N-PE / 50
Protection class	-									IP54
NOISE LEVEL										
Noise pressure (2)	dB(A)	58	58	58	59	59	59	60	60	
Noise power	dB(A)	90	90	90	91	91	91	92	92	
SIZE AND WEIGHT										
Depth	mm	4490	4490	4490	4490	4490	4490	4490	4490	5490
Width	mm	2194	2194	2194	2194	2194	2194	2194	2194	2194
Height	mm	2670	2670	2670	2670	2670	2670	2670	2670	2670
Weight	kg	4159	4440	5060	5138	5393	5403	5648	6263	

Model PNP (SHE)			250	265	280	300	320	360	375	405
Cooling capacity (1)	kW	550	583	622	677	738	782	825	891	
Cooling capacity (1)	TR	156.5	166	177	192.5	210	222.5	235	253	
Total absorbed power	kW	171.8	183	195	211.5	229.3	250.4	257.8	280.1	
EER	-	3.20	3.19	3.19	3.20	3.22	3.12	3.20	3.18	
Max external air temperature	°C	45	45	45	45	45	45	45	45	
EXCHANGERS										
Evaporator pressure drops	kPa	38	42	41	48	40	51	40	46	
Water flow	m³/h	94.4	100.1	106.8	116.2	126.7	134.2	141.6	152.9	
GENERAL DATA										
Refrigerant	-									R134a
Circuits / Compressors	N°									3/3
Capacity control	%									8.3~100
Powersupply	V/Ph/Hz									400 ± 10% / 3+N-PE / 50
Protection class	-									IP54
NOISE LEVEL										
Noise pressure (2)	dB(A)	60	60	60	60	60	61	61	62	
Noise power	dB(A)	92	93	93	93	93	94	94	95	
SIZE AND WEIGHT										
Depth	mm	6490	6490	6490	7490	8490	8490	9490	9490	
Width	mm	2194	2194	2194	2194	2194	2194	2194	2194	2194
Height	mm	2670	2670	2670	2670	2670	2670	2670	2670	2670
Weight	kg	6877	7004	7131	7667	8202	9837	10012	10266	

Model PNP (SHE)			420	440	460	480	530	560	600	620	640					
Cooling capacity (1)	kW		933	988	1043	1110	1166	1244	1324	1364	1420					
Cooling capacity (1)	TR		265	281	297	316	332	354	376.5	388	404					
Total absorbed power	kW		292.5	309	325.6	343.4	366	390	430	450	471.6					
EER	-		3.19	3.20	3.20	3.23	3.19	3.19	3.08	3.03	3.01					
Max external air temperature	°C		45	45	45	45	45	45	43	43	43					
EXCHANGERS																
Evaporator pressure drops	kPa		51	57	40	44	49	43	48	51	46					
Water flow	m³/h		160.1	169.6	179	190.5	200.1	213.5	227.3	234.1	243.7					
GENERAL DATA																
Refrigerant	-		R134a													
Circuits / Compressors	N°		3/3				4/4									
Capacity control	%		8.3~100				6.3~100									
Power supply	V/Ph/Hz		400 ± 10% / 3+N-PE / 50													
Protection class	-		IP54													
NOISE LEVEL																
Noise pressure (2)	dB(A)		62	62	62	62	63	63	63	63	63					
Noisepower	dB(A)		95	95	95	95	96	96	96	96	96					
SIZE AND WEIGHT																
Depth	mm		9490	10490	11490	12490	12490	12490	12490	12490	12490					
Width	mm		2194	2194	2194	2194	2194	2194	2194	2194	2194					
Height	mm		2670	2670	2670	2670	2670	2670	2670	2670	2670					
Weight	kg		10737	11273	11808	12780	13927	14539	15359	15769	16179					

(1) External ambient temperature: 35°C; evaporator IN/OUT: 7/12°C

(2) Sound pressure at 10 m: average value obtained in free field on a reflective surface at a distance of 10 m from the side of the condenser coils and at a height of 1.6 m from the unit support base. Values with tolerance ± 2 dB. The sound levels refer to operation of the unit under full load in nominal conditions and with circulation pump.

The listed noise levels, weights and dimensions refer to base chillers with no options fitted.(NB:dimensions for lower noise and/or higher efficiency versions may differ.)

Model PNP (HHE)			150	160	170	180	250	265	280
Cooling capacity (1)	kW	322.1	371.4	398.7	428	458	490	528	
Cooling capacity (1)	TR	92	106	113	122	130	139	150	
Total absorbed power	kW	97.7	113.2	118.9	124.7	133.7	142	150.9	
EER	-	3.30	3.28	3.35	3.43	3.43	3.45	3.50	
Max external air temperature	°C	52	52	52	53	52	52	52	
EXCHANGERS									
Evaporator pressure drops	kPa	26	38	44	34	29	33	33	
Water flow	m³/h	55.3	63.7	68.4	73.5	78.6	84.1	90.6	
GENERAL DATA									
Refrigerant	-				R134a				
Circuits / Compressors	N°				2/2				
Capacity control	%				12.5~100				
Power supply	V/Ph/Hz				400 ± 10% / 3+N-PE / 50				
Protection class	-				IP54				
NOISE LEVEL									
Noise pressure (2)	dB(A)	66	66	67	67	67	67	68	
Noise power	dB(A)	98	98	99	99	99	99	100	
SIZE AND WEIGHT									
Depth	mm	5490	6490	6490	6490	6490	6490	6490	
Width	mm	2194	2194	2194	2194	2194	2194	2194	
Height	mm	2670	2670	2670	2670	2670	2670	2670	
Weight	kg	4360	4685	4807	5106	5756	5886	6251	

Model PNP (HHE)			300	320	340	360	405	420	480
Cooling capacity (1)	kW	550	578	623	676	751	792	867	
Cooling capacity (1)	TR	156	164	177	192	214	225	247	
Total absorbed power	kW	160.7	171	181.9	193.8	217.1	226.3	256.6	
EER	-	3.42	3.38	3.42	3.49	3.46	3.50	3.38	
Max external air temperature	°C	52	53	53	53	52	52	53	
EXCHANGERS									
Evaporator pressure drops	kPa	35	40	47	38	48	42	41	
Water flow	m³/h	94.4	99.2	106.9	116	128.9	135.9	148.8	
GENERAL DATA									
Refrigerant	-				R134a				
Circuits / Compressors	N°				2/2			3/3	
Capacity control	%				12.5~100			8.3~100	
Power supply	V/Ph/Hz				400 ± 10% / 3+N-PE / 50				
Protection class	-				IP54				
NOISE LEVEL									
Noise pressure (2)	dB(A)	68	68	68	68	68	68	69	
Noise power	dB(A)	100	100	101	101	101	101	102	
SIZE AND WEIGHT									
Depth	mm	7490	8490	8490	8490	9490	9490	12490	
Width	mm	2194	2194	2194	2194	2194	2194	2194	
Height	mm	2670	2670	2670	2670	2670	2670	2670	
Weight	kg	6809	7131	7711	8291	10034	10393	10746	

Model PNP (HHE)			530	560	600	640	720		
Cooling capacity (1)		kW	980	1056	1100	1156	1352		
Cooling capacity (1)		TR	279	300	313	329	384.5		
Total absorbed power		kW	284	301.8	321.4	342.1	387.6		
EER		-	3.45	3.50	3.42	3.38	3.49		
Max external air temperature		°C	52	52	52	53	53		
EXCHANGERS									
Evaporator pressure drops		kPa	53	41	45	50	40		
Water flow		m ³ /h	168.2	181.3	188.8	198.4	232.1		
GENERAL DATA									
Refrigerant		-			R134a				
Circuits / Compressors		N°			4/4				
Capacity control		%			6.3~100				
Power supply		V/Ph/Hz			400 ± 10% / 3+N-PE / 50				
Protection class		-			IP54				
NOISE LEVEL									
Noise pressure (2)		dB(A)	69	70	70	70	71		
Noise power		dB(A)	102	103	103	103	104		
SIZE AND WEIGHT									
Depth		mm	12490	12490	14490	16490	16490		
Width		mm	2194	2194	2194	2194	2194		
Height		mm	2670	2670	2670	2670	2670		
Weight		kg	13511	13771	14006	14716	17329		

(1) External ambient temperature: 35°C; evaporator IN/OUT: 7/12°C

(2) Sound pressure at 10 m: average value obtained in free field on a reflective surface at a distance of 10 m from the side of the condenser coils and at a height of 1.6 m from the unit support base. Values with tolerance ± 2 dB. The sound levels refer to operation of the unit under full load in nominal conditions and with circulation pump.

The listed noise levels, weights and dimensions refer to base chillers with no options fitted.(NB:dimensions for lower noise and/or higher efficiency versions may differ.)

inverter

Model PNP-I(HE)			205	215	235	250	285	320	360	400					
Cooling capacity (1)	kW		477.8	510	542	596	672	762	843	938					
Cooling capacity (1)	TR		136	145	154	169.5	191	217	240	267					
Total absorbed power	kW		149.1	157.3	168.1	183.1	207.4	233.5	263	294.4					
EER	-		3.20	3.24	3.22	3.25	3.24	3.26	3.20	3.19					
Max external air temperature	°C		47	47	46	47	47	47	47	48					
EXCHANGERS															
Evaporator pressure drops	kPa		50	39	32	32	40	38	46	49					
Water flow	m ³ /h		82.1	87.5	93	102.3	115.3	130.8	144.7	161					
GENERAL DATA															
Refrigerant	-		R134a												
Circuits / Compressors	N°		2/(1+i)				2/2i								
Capacity control	%		12.5~100												
Power supply	V/Ph/Hz		400 ± 10% / 3+N-PE / 50												
Protection class	-		IP54												
NOISE LEVEL															
Noise pressure (2)	dB(A)		67	67	68	68	68	68	68	69					
Noise power	dB(A)		99	99	100	100	101	101	101	102					
SIZE AND WEIGHT															
Depth	mm		5490	5490	5490	6490	7490	8490	9490	10490					
Width	mm		2194	2194	2194	2194	2194	2194	2194	2194					
Height	mm		2670	2670	2670	2670	2670	2670	2670	2670					
Weight	kg		5640	5898	6143	6197	6450	6702	6955	7208					

Model PNP-I(HE)			440	480
Cooling capacity (1)	kW		1079	1244
Cooling capacity (1)	TR		307	354
Total absorbed power	kW		336.8	382.4
EER	-		3.20	3.25
Max external air temperature	°C		46	46
EXCHANGERS				
Evaporator pressure drops	kPa		40	49
Water flow	m ³ /h		185.2	213.5
GENERAL DATA				
Refrigerant	-		R134a	
Circuits / Compressors	N°		2/2i	
Capacity control	%		12.5~100	
Power supply	V/Ph/Hz		400 ± 10% / 3+N-PE / 50	
Protection class	-		IP54	
NOISELEVEL				
Noise pressure (2)	dB(A)		71	72
Noise power	dB(A)		104	105
SIZE AND WEIGHT				
Depth	mm		11490	12490
Width	mm		2194	2194
Height	mm		2670	2670
Weight	kg		7830	8453

(1) External ambient temperature: 35°C; evaporator IN/OUT: 7/12°C

(2) Sound pressure at 10 m: average value obtained in free field on a reflective surface at a distance of 10 m from the side of the condenser coils and at a height of 1.6 m from the unit support base. Values with tolerance ± 2 dB. The sound levels refer to operation of the unit under full load in nominal conditions and with circulation pump.

The listed noise levels, weights and dimensions refer to base chillers with no options fitted.(NB:dimensions for lower noise and/or higher efficiency versions may differ.)

inverter

Model PNP-I(SHE)			205	215	235	250	285	320	360	400
Cooling capacity (1)	kW	471.2	497	526	588	664	754	828	912	
Cooling capacity (1)	TR	134	141	150	167	189	214.5	235.5	259	
Total absorbed power	kW	146.3	156.4	168.5	180	203.2	228.1	260.4	294.2	
EER	-	3.22	3.18	3.12	3.27	3.27	3.31	3.18	3.10	
Max external air temperature	°C	46	45	43	46	46	46	45	45	
EXCHANGERS										
Evaporator pressure drops	kPa	49	37	30	31	40	38	45	50	
Water flow	m³/h	80.9	85.3	90.3	100.9	114	129.4	142.1	156.5	
GENERAL DATA										
Refrigerant	-					R134a				
Circuits / Compressors	N°		+1)/2i)				2/2i			
Capacity control	%					12.5~100				
Power supply	V/Ph/Hz					400 ± 10% / 3+N-PE / 50				
Protection class	-					IP54				
NOISE LEVEL										
Noise pressure (2)	dB(A)	62	62	63	63	63	63	63	64	
Noise power	dB(A)	94	94	95	95	96	96	96	97	
SIZE AND WEIGHT										
Depth	mm	5490	5490	5490	6490	7490	8490	9490	10490	
Width	mm	2194	2194	2194	2194	2194	2194	2194	2194	
Height	mm	2670	2670	2670	2670	2670	2670	2670	2670	
Weight	kg	5835	6015	6260	6431	6723	7014	7111	7208	

Model PNPI (SHE)			440	480						
Cooling capacity (1)	kW	1058	1230							
Cooling capacity (1)	TR	301	350							
Total absorbed power	kW	333.2	374.8							
EER	-	3.18	3.28							
Max external air temperature	°C	45	45							
EXCHANGERS										
Evaporator pressure drops	kPa	39	48							
Water flow	m³/h	181.6	211.1							
GENERAL DATA										
Refrigerant	-					R134a				
Circuits / Compressors	N°					2/2i				
Capacity control	%					12.5~100				
Power supply	V/Ph/Hz					400 ± 10% / 3+N-PE / 50				
Protection class	-					IP54				
NOISELEVEL										
Noise pressure (2)	dB(A)	66	67							
Noise power	dB(A)	99	100							
SIZE AND WEIGHT										
Depth	mm	11490	12490							
Width	mm	2194	2194							
Height	mm	2670	2670							
Weight	kg	8064	8921							

(1) External ambient temperature: 35°C; evaporator IN/OUT: 7/12°C

(2) Sound pressure at 10 m: average value obtained in free field on a reflective surface at a distance of 10 m from the side of the condenser coils and at a height of 1.6 m from the unit support base. Values with tolerance ± 2 dB. The sound levels refer to operation of the unit under full load in nominal conditions and with circulation pump.

The listed noise levels, weights and dimensions refer to base chillers with no options fitted.(NB:dimensions for lower noise and/or higher efficiency versions may differ.)

EC fans

Features

- Synchronous electric motors with permanent magnets;
- EC motors means: Electronically Commutated motors;
- Wide operating range: stepless rotation from 5% to 100%;
- High precision in condensation pressure control;
- Fast installation;

Benefits

- Seasonal energy saving -20%;
- Pays off in few months;

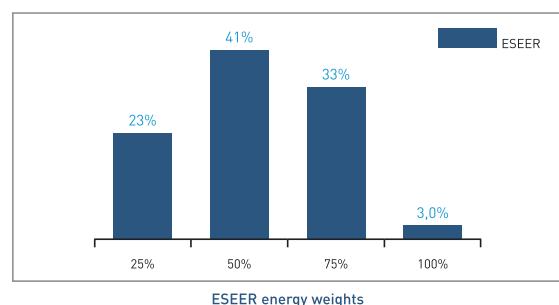
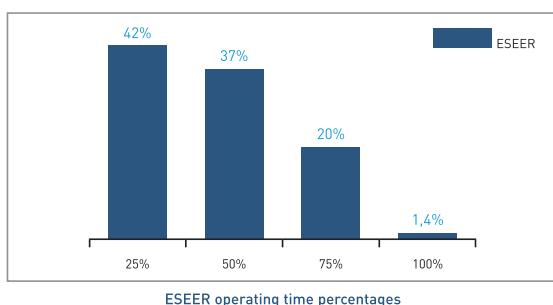


EC fans replace external electronic speed control option



-20%

Seasonal
energy saving



NEPTUNE TECH

Water-cooled water chillers, heat pumps and condenserless units featuring hermetic scroll compressors.

Cooling capacity 189-570 kW
heating capacity 230-667 kW



PROCESS COOLING
SOLUTIONS



AIR CONDITIONING
SYSTEMS

Conditioning Your ambient,
maximising Your comfort.



Benefits

- Up to 6 compressors offer high efficiency and reliability;
- High energy efficiency levels, especially at partial loads;
- Extremely compact, even passes through a domestic door;
- Operates with water outlet temperatures from 0°C to 25°C;
- Unloading function allowing operation even in extreme conditions;
- Self Adapting Control (SAC) with dynamic set point, for increased precision with low thermal inertias;
- Robust design with high quality components from renowned suppliers, fruit of PST's industrial background;
- Reduced noise levels, thanks also to the availability of two differing acoustic versions;
- Flexibility of use, sized for operation with either tower or well water;
- Energy efficient total heat recovery and desuperheater options;
- Easy installation and access to all components;
- Allows both inlet and outlet water control, with a PID control logic;
- Generous ambient limits (-10°C to +45°C);
- Easy to use intuitive controller with dual icon display.

Versions

- **NET - Cooling only / Heat pump** (with inversion on the water side);
- **NET Silent - Low noise;**
- **NET / ME - Condenserless unit combinable with remote condenser.**

Standard Features

- 2 to 6 hermetic scroll compressors, positioned in parallel in one or two circuits;
- Shell & tube evaporator and condenser;
- Shut-off valve and solenoid valve on the liquid line;
- Extensive inspections and tests performed on all units;
- Factory charged with non-freezing oil and refrigerant (except ME);
- IP54 electrical protection rating;
- Environmentally friendly refrigerant R410A with zero ozone depletion potential;
- All the scroll compressors are equipped with crankcase heaters as standard;
- All the units are delivered with a phase monitor which provides protection against phase loss and phase reversal.

Main Options

- Noise reducing compressor housing;
- Modulating condensing pressure control valves;
- Antivibration dampers;
- Soft starter;
- Desuperheater (20% heat recovery);
- Total heat recovery (100% heat recovery only chiller);
- Antifreeze heater for exchangers;
- Remote user interface;
- RS485 MODBUS interface for connection to supervisor systems;
- xWEB300D remote supervision, allowing local or remote monitoring via web server or GPRS;
- Matching cooling towers or dry coolers available on request;
- Remote condensers for integration with ME units available on request.

Microprocessor controller with dual icon-based display.

Optimised performance thanks to multiscroll logic.

Ideal for air conditioning of civil, public and private buildings.



Model NET			060	070	080	090	100	110	120					
Cooling capacity (1)	kW	189	215	239	264	290	338	382						
Cooling capacity (1)	TR	54	61	68	75	82.5	96	109						
Total absorbed power	kW	41	46.3	52.6	56.6	63.6	72.6	82						
EER	-	4.61	4.64	4.54	4.66	4.56	4.66	4.66						
EXCHANGERS														
Evaporator pressure drops	kPa	51	37	54	22	27	30	43						
Water flow	m³/h	32.4	36.9	41	45.3	49.8	58	65.6						
GENERAL DATA														
Refrigerant	-		R410A											
Circuits / Compressors	N°		1/2		2/4									
Power supply	V/Ph/Hz		400 ± 10% / 3+N-PE / 50											
Protection class	-		IP54											
NOISE LEVEL														
Noise pressure basic (2)	dB(A)	57	57	58	58.5	58.5	59.5	60						
Noise pressure silent (2)	dB(A)	51	51	52	52.5	52.5	53.5	54						
SIZE AND WEIGHT														
Depth	mm	2900	2900	2900	2900	2900	2900	2900	2900					
Width	mm	1300	1300	1300	1300	1300	1300	1300	1300					
Height	mm	1800	1800	1800	1800	1800	1800	1800	1800					
Weight	kg	936	968	1000	1192	1192	1470	1657						
Model NET			130	140	150	160	170	180						
Cooling capacity (1)	kW	404	429	449.5	478	519.5	570							
Cooling capacity (1)	TR	115	122	128	136	148	162							
Total absorbed power	kW	87.3	92.6	98.7	105.2	114.1	123							
EER	-	4.63	4.63	4.55	4.54	4.55	4.63							
EXCHANGERS														
Evaporator pressure drops	kPa	48	34	37	38	45	47							
Water flow	m³/h	69.3	73.6	77.2	82	89.2	97.8							
GENERAL DATA														
Refrigerant	-		R410A											
Circuits / Compressors	N°		2/4			2/5		2/6						
Power supply	V/Ph/Hz		400 ± 10% / 3+N-PE / 50											
Protection class	-		IP54											
NOISE LEVEL														
Noise pressure basic (2)	dB(A)	60	60	60.5	61	61.5	62							
Noise pressure silent (2)	dB(A)	54	54	54.5	55	55.5	56							
SIZE AND WEIGHT														
Depth	mm	2900	2900	2900	3400	3400	3700							
Width	mm	1300	1300	1300	1300	1300	1300							
Height	mm	1800	1800	1800	1800	1800	1800							
Weight	kg	1669	1806	1818	1880	2023	2266							

(1) Evaporator IN/OUT: 12/7°C ; condenser IN/OUT : 35/30°C;

(2) Sound pressure at 10 m: average value obtained in free field on a reflective surface at a distance of 10 m from the side of the condenser coils and at a height of 1.6 m from the unit support base. Values with tolerance ± 2 dB. The sound levels refer to operation of the unit under full load in nominal conditions and with circulation pump.

The listed noise levels, weights and dimensions refer to base chillers with no options fitted. (NB:dimensions for lower noise and/or higher efficiency versions may differ.)

AQUARIUS PLUS

High efficiency water cooled chillers, heat pumps and evaporating units with screw compressors and R134a refrigerant gas.

Cooling capacity 358-1544 kW

Heating capacity 405 - 1735 kW

Cooling capacity evaporating units 328 - 1429 kW



PROCESS COOLING
SOLUTIONS



AIR CONDITIONING
SYSTEMS

Conditioning Your ambient,
maximising Your comfort.



The Aquarius Plus water cooled screw chillers are the best solution for commercial and industrial applications when requirements are reliability and performances. They are designed to meet market requirements in terms of versatility and energy efficiency. Stepless cooling capacity regulation, electronic expansion valves and high efficiency heat exchangers with integrated heat recovery systems, contributes to obtain high performance both at full load and at partial load with exceptional ESEER value.



Screw Compressors

Aquarius Plus are equipped with high efficiency screw compressors designed and optimized for R134a refrigerant gas. The stepless cooling capacity regulation ensures the delivery of the exact power according to the real needs of the system, obtaining the maximum energy efficiency in all operating conditions.

Smart Stepless Partialization

Thanks to the new **Smart Stepless** algorithm it is possible to obtain an high precision and adaptability in the cooling capacity regulation. The control dynamically manages the speed of the partialization based on the thermal load of the system.

Respect of Environment

High energy efficiency of the units Aquarius Plus coupled with R134a non-ozone depleting refrigerants, reduce the environment impact minimizing the energy waste. Recyclable and high quality materials ensure the respect of environment and reduces carbon footprint.

Electronic Expansion Valve

The electronic expansion valve allows an improvement of performance and an operating range wider than thermostatic expansion valves. The continuous calibrations system represents the best solution for all applications characterized by several thermal load changes.



Benefits

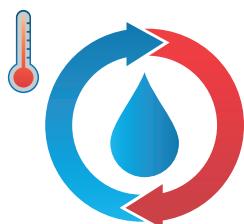
- 21 base models that perfectly match each specific system requirements;
- High energy efficiency both at full load and at partial load;
- Stepless cooling capacity regulation with self-adaptive control;
- High precision and adaptability in cooling capacity regulation;
- Compressors minimum partialization step 25%;
- Heat exchangers with low water side pressure drops in order to save pumping costs;
- Low sound levels, thanks also to the availability of two different acoustic versions;
- Easy access to all components;
- Fully bundled heat recovery solutions;
- Condenser outlet water temperature up to 60°C.

Standard features

- Environmentally friendly refrigerant R134a with zero ozone depletion potential;
- High efficiency screw compressors with stepless regulation optimized for R134a refrigerant gas;
- Automatic circuit breakers for compressors;
- Compressor crankcase heaters;
- Check valve and shut-off valve on discharge line;
- Electronic expansion valves;
- Single pass shell & tubes heat exchangers optimized for R134a refrigerant gas;
- Electrical panel with numbered wires, forced ventilation and IP54 protection class;
- Phase monitor which provides protection against phase loss and phase reversal;
- Microprocessor electronic control xDRIVE with high computing capacity and user friendly interface, suitable for connection with supervisor system;
- RS485 interface for connection to ModBus supervisor systems;
- Ethernet connection featuring pre-programmed HTML supervision pages, allowing local or internet based visualization and modification of the operating parameters.

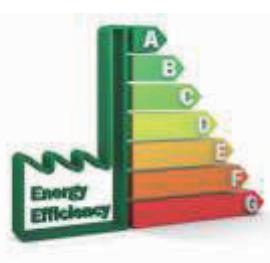
Heat Recovery

The integrated partial or total heat recovery systems are able to provide useful heat, that would otherwise be lost, for other purposes thus reducing the overall energy bill and CO₂ emissions.



Energy Efficiency

Stepless cooling capacity regulation, electronic expansion valves and high efficiency heat exchangers with integrated heat recovery systems, contributes to obtain high performance both at full load and at partial load with exceptional ESEER values.



Main options

- Partial or total heat recovery;
- Compressors acoustical enclosure (super silent acoustic configuration);
- Shut-off valves on suction line;
- Soft starter device allows a reduction in start-up current reducing the mechanical stress for compressors;
- Capacitors for compressors;
- Condensing control kit (with servo-driven modulating valves or pressure control valves);
- Flanges kit on evaporator;
- Flanges kit or Victaulic kit on condenser and total heat recovery;
- Anti-vibration dampers kit;
- Remote control with LCD display VGIP;
- xWEB300D supervisor kit;
- Cooling tower or dry cooler available on request;
- Remote condenser available on request for condenserless version (ME).

Versions

- **CH** - Cooling only version;
- **HP** - Heat pump with hydraulic system reversing and outlet water temperature up to 60°C;
- **ME** - Condenserless version;
- **LWT** - Low Water Temperature (down to -8°C);

Acoustic configurations

- **Basic acoustic configuration:** compressors directly accessible;
- **Super silent acoustic configuration:** this configuration is optimised for very low noise operation: compressors are housed in a metal compartment insulated with a sound absorbing layer of open-cell expanded polyurethane and a sheet of sound deadening material (noise reduction -6 db(A) in comparison with basic).

xDRIVE Microprocessor Controller

Control and management of the unit are provided by the microprocessor electronic controller xDRIVE. Thanks to the high computing capacity and the simple user interface, it allows an easy management. The units can be remotely controlled with supervisory systems through the standard RS485 port or xWEB300D kit.



Factory Test

All models are individually tested in order to check correct operation, and also undergo refrigerant charge and leakage controls, and microprocessor and safety device setting verifications. Leading brand components are used throughout, ensuring long term reliability.



Model AQP			1402	1502	1602	1702	1802	2002	2202	2352	
Cooling capacity	(1)	kW	357.8	388.9	428	458	494	534	584	613	
Cooling capacity	(1)	TR	102	110.5	122	130	140.5	152	166	174	
Total absorbed power		kW	70.8	78.3	86.2	92.1	98.4	104.8	111.6	118.4	
EER	-		5.05	4.97	4.97	4.97	5.02	5.10	5.23	5.18	
EXCHANGERS											
Evaporator pressure drops		kPa	38	45	27	31	33	38	34	37	
Water flow		m ³ /h	61.4	66.7	73.5	78.6	84.8	91.7	100.2	105.2	
GENERAL DATA											
Refrigerant	-		R134a								
Circuits / Compressors	N°		2/2								
Capacity control	%		12.5~100								
Power supply	V/Ph/Hz		400 ± 10% / 3+N-PE / 50								
Protection class	-		IP54								
NOISE LEVEL											
Noise pressure basic	(2)	dB(A)	68	68	69	69	69	70	70	70	
Noise pressure silent	(2)	dB(A)	62	62	63	63	63	64	64	64	
SIZE AND WEIGHT											
Depth		mm	4150	4150	4300	4300	4300	4300	4300	4300	
Width		mm	1460	1460	1460	1460	1460	1460	1460	1460	
Height		mm	1640	1640	1640	1725	1725	1725	1725	1770	
Weight		kg	2118	2497	2942	2972	3132	3142	3185	3341	

Model AQP			2502	2652	2802	3002	3202	3402	3602	3902	
Cooling capacity	(1)	kW	644	686	732	792	868	930	1004	1071	
Cooling capacity	(1)	TR	183	195	208	225	247	264	285.5	304.5	
Total absorbed power		kW	125.4	133.9	143	155.5	167.4	179.3	191.6	205	
EER	-		5.14	5.12	5.12	5.09	5.19	5.19	5.24	5.22	
EXCHANGERS											
Evaporator pressure drops		kPa	36	40	37	56	43	49	31	35	
Water flow		m ³ /h	110.5	117.7	125.6	135.9	149	159.6	172.3	183.8	
GENERAL DATA											
Refrigerant	-		R134a								
Circuits / Compressors	N°		2/2								
Capacity control	%		12.5~100								
Power supply	V/Ph/Hz		400 ± 10% / 3+N-PE / 50								
Protection class	-		IP54								
NOISE LEVEL											
Noise pressure basic	(2)	dB(A)	70	70.5	70.5	70.5	71	71	71	71.5	
Noise pressure silent	(2)	dB(A)	64	64.5	64.5	64.5	65	65	65	65.5	
SIZE AND WEIGHT											
Depth		mm	4300	4300	4300	4920	4920	4920	4920	4920	
Width		mm	1460	1390	1390	1390	1390	1390	1390	1390	
Height		mm	1770	2132	2132	2132	2132	2165	2165	2278	
Weight		kg	3677	3687	3932	4372	4852	4862	5195	5345	

Model AQP			4202	4502	4802	5602	6402		
Cooling capacity (1)	kW		1144	1213	1302	1416	1544		
Cooling capacity (1)	TR		325	345	370	403	439		
Total absorbed power	kW		218.6	233	247.2	282.4	302.8		
EER	-		5.23	5.21	5.27	5.01	5.10		
EXCHANGERS									
Evaporator pressure drops	kPa		41	45	49	56	50		
Water flow	m³/h		196.4	208.2	223.5	243.1	265		
GENERAL DATA									
Refrigerant	-		R134a						
Circuits / Compressors	N°		2/2						
Capacity control	%		12.5~100						
Power supply	V/Ph/Hz		400 ± 10% / 3+N-PE / 50						
Protection class	-		IP54						
NOISE LEVEL									
Noise pressure basic (2)	dB(A)		72	72	72.5	72.5	73		
Noise pressure silent (2)	dB(A)		66	66	66.5	66.5	67		
SIZE AND WEIGHT									
Depth	mm		4920	4920	4920	4970	4970		
Width	mm		1390	1390	1390	1390	1390		
Height	mm		2278	2287	2287	2287	2287		
Weight	kg		5495	5565	6046	6276	6586		

(1) Evaporator IN/OUT: 12/7°C ; condenser IN/OUT : 35/30°C;

(2) Sound pressure at 10 m: average value obtained in free field on a reflective surface at a distance of 10 m from the side of the condenser coils and at a height of 1.6 m from the unit support base. Values with tolerance ± 2 dB. The sound levels refer to operation of the unit under full load in nominal conditions and with circulation pump.

The listed noise levels, weights and dimensions refer to base chillers with no options fitted.(NB:dimensions for lower noise and/or higher efficiency versions may differ.)

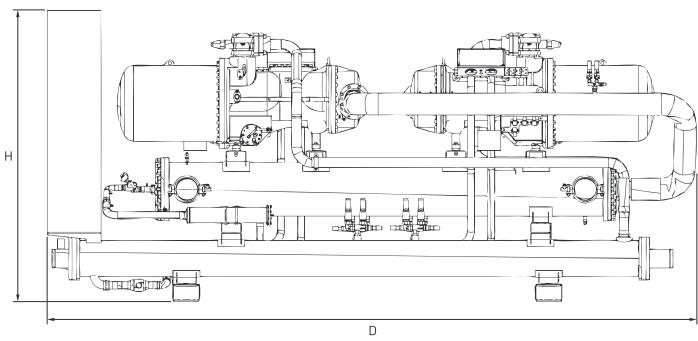
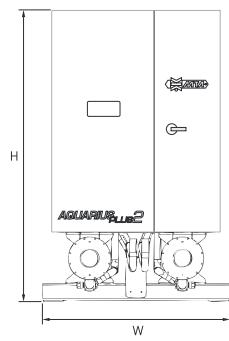
Acoustic configuration



BASIC ACOUSTIC CONFIGURATION



SUPER SILENT ACOUSTIC CONFIGURATION



FAN COIL UNIT

PST is a cutting edge product in terms of design, performance, silent operation, low power consumption and practicality.

PST is available for mounting on walls, floors or ceilings, either exposed or recessed, with a highly versatile range that is suitable for every requirement.



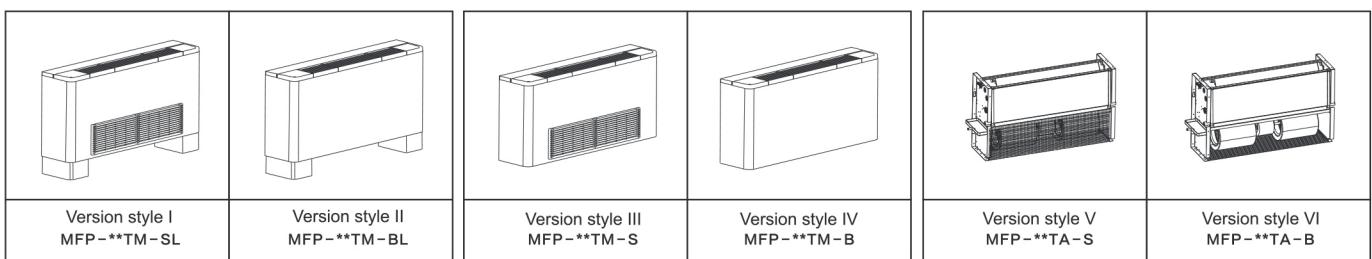
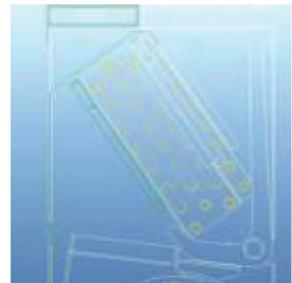
Universal type fan coil unit



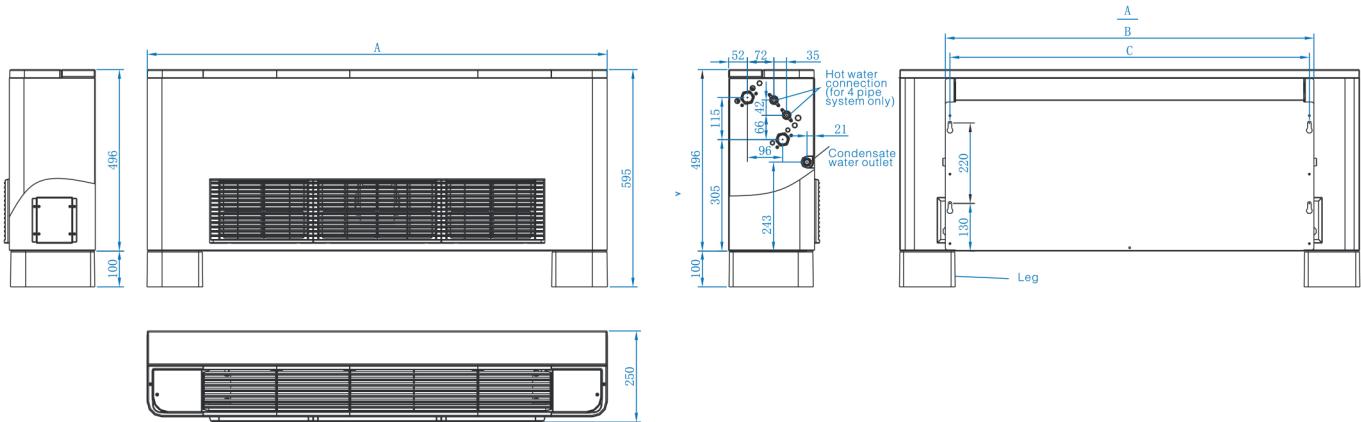
Characteristic

1. Universal design, the unit can be installed by vertical or horizontal.
2. Classical elegant design.
3. Use PVC drain pan with 2 water outlet, hollow structure design can enhance the thermal insulation properties, at the same time to prevent from leaking.
4. Left–Right water pipe connection can be changed freely.

5. 6 kind of air distribution solution is optional ;



Installing dimension



Unit: mm

MODEL	EA-34TM	EA-51TM	EA-68TM	EA-85TM	EA-102TM	EA-136TM	EA-170TM	EA-204TM	EA-238TM
A	858	908	1058	1208	1258	1608	1758	1908	2058
B	608	658	808	958	1008	1358	1508	1658	1808
C	583	633	783	933	983	1333	1483	1633	1783
Qty of fan	1	2	2	2	2	4	4	4	4
Qty of motor	1	1	1	1	1	2	2	2	2

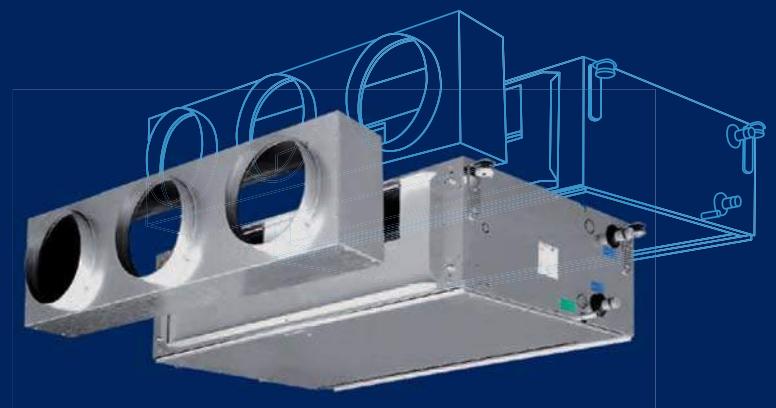
► Universal type fan coil unit (2-tube system)

Model		EA-34TM	EA-51TM	EA-68TM	EA-85TM	EA-102TM	EA-136TM	EA-170TM	EA-204TM	EA-238TM	
Power supply		220V,50Hz,1Ph									
Air volume	H	m ³ /h	340	510	680	850	1020	1360	1700	2040	2380
	M		260	390	510	640	770	1020	1280	1530	1790
	L		170	260	340	430	510	680	850	1020	1190
Cooling capacity	TH	W	1800	2700	3600	4500	5400	7200	9000	10800	12600
			BTU/h	6142	9212	12283	15354	18425	24566	30708	36850
	SH	W	1368	2052	2736	3420	4103	5471	6839	8207	9575
			BTU/h	4668	7001	9335	11669	13999	18667	23335	28002
	TH	M	1494	2242	2989	3736	4483	5978	7472	8967	10461
			W	1181	1771	2362	2952	3541	4722	5903	7084
	SH	L	1162	1744	2325	2906	3487	4649	5812	6974	8136
			W	953	1430	1907	2383	2860	3813	4765	5718
Heating capacity	H	W	2700	4050	5400	6750	8100	10800	13500	16200	18900
	M		2131	3197	4262	5328	6393	8524	10655	12786	14917
	L		1675	2511	3349	4186	5024	6697	8372	10046	11721
Noise	High speed	dB(A)	37	39	41	43	45	46	48	50	51
Power input	High speed	W	37	52	62	76	96	134	152	189	228
Waterflow volume	High speed	m ³ /h	0.31	0.46	0.62	0.77	0.93	1.23	1.54	1.85	2.16
Pressure dropping	kPa		7	15	18	23	28	30	22	30	36
Water tube connection(inlet)	ZG3/4"	ZG3/4"	ZG3/4"	ZG3/4"	ZG3/4"	ZG3/4"	ZG3/4"	ZG3/4"	ZG3/4"	ZG3/4"	
Water tube connection(outlet)	ZG3/4"	ZG3/4"	ZG3/4"	ZG3/4"	ZG3/4"	ZG3/4"	ZG3/4"	ZG3/4"	ZG3/4"	ZG3/4"	
Coil	Type	high efficient copper pipe to wear Hydrophilic aluminum coil									
Maximum working pressure	MPa	1.6	1.6	1.6	1.6	1.6	1.6	1.6	1.6	1.6	
Condensation pipe size (diameter)	mm	¢ 16									

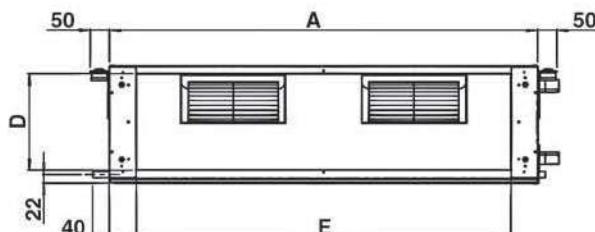
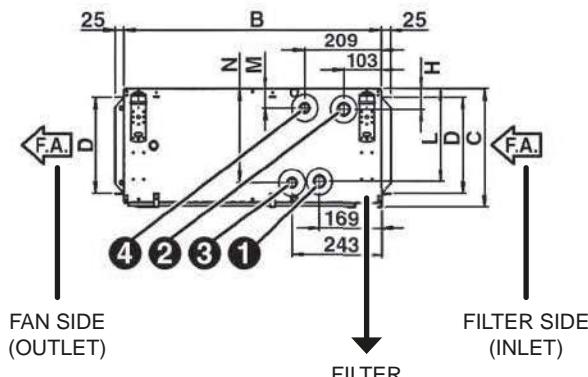
► Universal type fan coil unit (4-tube system)

Model		EA-34TM4	EA-51TM4	EA-68TM4	EA-85TM4	EA-102TM4	EA-136TM4	EA-170TM4	EA-204TM4	EA-238TM4	
Power supply		220V,50Hz,1Ph									
Air volume	H	m ³ /h	340	510	680	850	1020	1360	1700	2040	2380
	M		260	390	510	640	770	1020	1280	1530	1790
	L		170	260	340	430	510	680	850	1020	1190
Cooling capacity	TH	W	1800	2700	3600	4500	5400	7200	9000	10800	12600
			BTU/h	6142	9212	12283	15354	18425	24566	30708	36850
	SH	W	1368	2052	2736	3420	4103	5471	6839	8207	9575
			BTU/h	4668	7001	9335	11669	13999	18667	23335	28002
	TH	M	1494	2242	2989	3736	4483	5978	7472	8967	10461
			W	1181	1771	2362	2952	3541	4722	5903	7084
	TH	L	1162	1744	2325	2906	3487	4649	5812	6974	8136
			W	953	1430	1907	2383	2860	3813	4765	5718
Heating capacity	H	W	1300	1940	2590	3240	3890	5180	6480	7780	9070
	M		1020	1530	2040	2550	3060	4070	5090	6110	7130
	L		820	1230	1630	2040	2450	3270	4080	4900	5720
Noise	High speed	dB(A)	37	39	41	43	45	46	48	50	51
Power input	High speed	W	37	52	62	76	96	134	152	189	228
Waterflow volume	High speed	m ³ /h	0.31	0.46	0.62	0.77	0.93	1.23	1.54	1.85	2.16
Water Pressure dropping	Cooling tube	kPa	7	15	18	23	28	30	22	30	36
	Heating tube		2.8	6	7.2	9.2	11.2	12	8.8	12	14.4
Water tube connection(inlet)	ZG3/4"	ZG3/4"	ZG3/4"	ZG3/4"	ZG3/4"	ZG3/4"	ZG3/4"	ZG3/4"	ZG3/4"	ZG3/4"	
Water tube connection(outlet)	ZG1/2"	ZG1/2"	ZG1/2"	ZG1/2"	ZG1/2"	ZG1/2"	ZG1/2"	ZG1/2"	ZG1/2"	ZG1/2"	
Coil	Type	high efficient copper pipe to wear Hydrophilic aluminum coil									
Maximum working pressure	MPa	1.6	1.6	1.6	1.6	1.6	1.6	1.6	1.6	1.6	
Condensation pipe size (diameter)	mm	¢ 16									

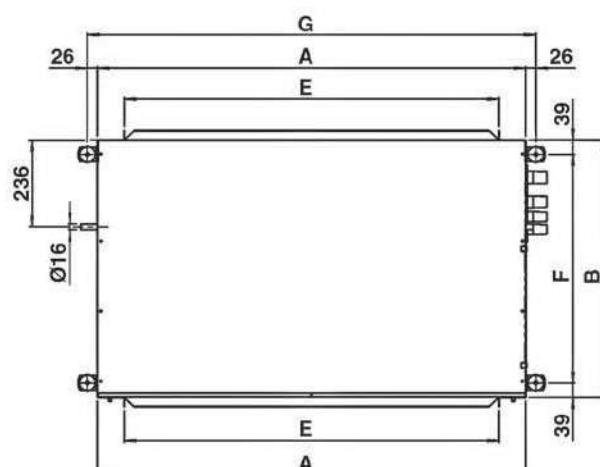
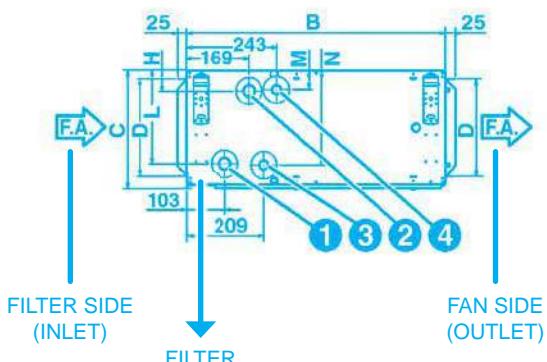
NEW
Including
sizes 6 and 7



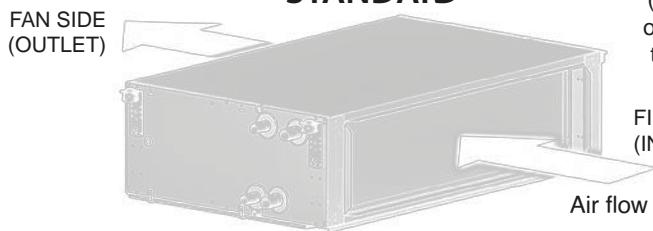
Left connections (standard)



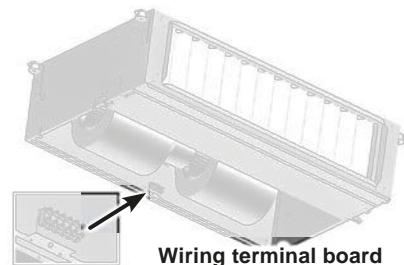
Right connections (on request)



STANDARD



(coil connections
on the left looking
the air direction)



MODEL	Dimensions (mm)											Coil			
												Main		Additional	
	A	B	C	D	E	F	G	H	L	M	N	① IN	② OUT	③ IN	④ OUT
MTO 1	1133	698	310	255	991	620	1185	54	245	50	249	3/4"	3/4"	3/4"	3/4"
MTO 2	1133	698	310	255	991	620	1185	54	245	50	249	1"	1"	3/4"	3/4"
MTO 3	1133	698	360	305	991	620	1185	54	295	50	299	1"	1"	3/4"	3/4"
MTO 4	1445	853	380	293	1302	775	1497	58	291	54	295	1 1/4"	1 1/4"	1"	1"
MTO 5	1445	853	435	368	1302	775	1497	58	367	54	370	1 1/4"	1 1/4"	1"	1"

MODEL	Weight without packaging (kg)						Weight with packaging (kg)						Water content (l)			
	3R	1+3R	2+3R	4R	1+4R	2+4R	3R	1+3R	2+3R	4R	1+4R	2+4R	3R	4R	1R	2R
MTO 1	45	48	50	47	50	51	48	51	53	50	53	54	2,0	2,6	0,9	1,5
MTO 2	46	50	52	48	51	53	49	53	55	51	54	56	2,9	3,7	1,1	1,8
MTO 3	54	58	60	56	60	62	57	61	63	59	63	65	3,5	4,6	1,4	2,4
MTO 4	75	80	83	78	83	86	79	84	87	82	87	90	4,7	6,0	2,0	3,2
MTO 5	85	90	94	88	94	98	89	94	98	92	98	102	5,7	7,1	2,7	4,1

2 pipe units.

The following standard rating conditions are used:

COOLING (summer mode)

Entering air temperature + °27C d.b. + °19C w.b.
 Water temperature + °7C E.W.T. + °12C L.W.T.

AVAILABLE PRESSURE: 0 Pa

HEATING (winter mode)

Entering air temperature + °20C
 Water temperature + °60C E.W.T. + °50C L.W.T.

		MTO	UNITS	WTH	3	ROW	COIL									
MODEL		MTO 13					MTO 23					MTO 33				
Speed		1	2	3	4	5	1	2	3	4	5	1	2	3	4	5
Air flow	m³/h	995	1140	1340	1640	1925	855	1165	1550	2060	2510	1815	2080	2300	2590	2790
Cooling total emission	kW	4,19	4,53	4,95	5,53	6,02	4,50	5,44	6,41	7,50	8,31	7,82	8,43	8,91	9,51	9,89
Cooling sensible emission	kW	3,55	3,93	4,41	5,11	5,73	3,47	4,36	5,36	6,56	7,53	6,41	7,05	7,57	8,24	8,68
Heating	kW	7,91	8,71	9,73	11,13	12,33	7,75	9,74	11,92	14,45	16,44	14,27	15,69	16,80	18,19	19,10
Dp Cooling	kPa	7,0	8,1	9,6	11,6	13,7	8,7	12,4	16,9	22,5	27,4	18,7	21,5	23,8	26,8	28,8
Dp Heating	kPa	4,8	5,8	7,1	9,1	11,0	5,1	7,8	11,4	16,4	20,9	12,3	14,6	16,6	19,3	21,1
Fan	W	136	154	175	210	240	180	225	273	334	412	390	430	470	509	523
Sound power Lw	dB(A)	49	52	56	60	63	47	53	59	64	68	60	62	64	66	68
Sound pressure (-)	dB(A)	40	43	47	51	54	38	44	50	55	59	51	53	55	57	59
		MTO 43					MTO 53									
MODEL		MTO 43					MTO 53									
Speed		1	2	3	4	5	1	2	3	4	5					
Air flow	m³/h	2265	2585	2855	3130	3400	2905	3275	3540	3975	4400					
Cooling total emission	kW	10,08	10,86	11,48	12,07	12,62	13,21	14,13	14,77	15,77	16,67					
Cooling sensible emission	kW	8,16	8,96	9,61	10,26	10,87	10,85	11,84	12,53	13,63	14,67					
Heating	kW	18,06	19,82	21,21	22,56	23,85	23,64	25,71	27,14	29,35	31,42					
Dp Cooling	kPa	18,0	21,0	23,0	26,0	28,0	17,2	19,6	21,2	23,9	26,5					
Dp Heating	kPa	9,0	11,0	12,0	14,0	15,0	10,9	12,7	14,1	16,3	18,4					
Fan	W	453	516	563	615	703	541	622	703	782	885					
Sound power Lw	dB(A)	63	65	67	69	72	66	69	71	73	75					
Sound pressure (-)	dB(A)	54	56	58	60	63	57	60	62	64	66					
		MTO 14					MTO 24					MTO 34				
MODEL		MTO 14					MTO 24					MTO 34				
Speed		1	2	3	4	5	1	2	3	4	5	1	2	3	4	5
Air flow	m³/h	940	1115	1315	1575	1835	855	1160	1535	2005	2360	1795	2060	2265	2550	2745
Cooling total emission	kW	4,80	5,33	5,88	6,53	7,07	5,22	6,40	7,63	8,92	9,77	9,32	10,13	10,70	11,46	11,95
Cooling sensible emission	kW	3,85	4,38	4,96	5,67	6,33	3,88	4,92	6,08	7,40	8,33	7,28	8,06	8,63	9,41	9,92
Heating	kW	8,76	9,95	11,22	12,77	14,20	8,77	11,13	13,76	16,69	18,71	16,43	18,20	19,50	21,22	22,36
Dp Cooling	kPa	6,0	7,3	8,8	10,6	12,4	6,7	9,8	13,5	18,1	21,4	16,3	19,0	21,0	23,9	25,8
Dp Heating	kPa	3,9	4,9	6,1	7,8	9,5	3,7	5,8	8,6	12,3	15,2	9,9	12,0	13,7	16,1	17,7
Fan	W	130	151	173	204	232	180	222	268	322	380	380	426	464	505	520
Sound power Lw	dB(A)	49	52	56	60	63	47	53	59	64	68	60	62	64	66	68
Sound pressure (-)	dB(A)	40	43	47	51	54	38	44	50	55	59	51	53	55	57	59
		MTO 44					MTO 54									
MODEL		MTO 44					MTO 54									
Speed		1	2	3	4	5	1	2	3	4	5					
Air flow	m³/h	2245	2560	2820	3085	3340	2885	3240	3505	3920	4330					
Cooling total emission	kW	11,92	12,91	13,67	14,42	15,07	15,53	16,68	17,49	18,71	19,80					
Cooling sensible emission	kW	9,24	10,18	10,93	11,68	12,36	12,17	13,29	14,10	15,34	16,50					
Heating	kW	20,86	23,02	24,69	26,36	27,91	27,08	29,56	31,31	33,96	36,49					
Dp Cooling	kPa	15,0	17,0	19,0	21,0	23,0	13,5	15,4	16,8	19,0	21,2					
Dp Heating	kPa	9,0	11,0	12,0	14,0	15,0	8,0	9,5	10,6	12,3	14,0					
Fan	W	447	508	551	606	684	536	612	689	766	868					
Sound power Lw	dB(A)	63	65	67	69	72	66	69	71	73	75					
Sound pressure (-)	dB(A)	54	56	58	60	63	57	60	62	64	66					

(*) = The sound pressure levels are 9 dB(A) lower than the sound power levels
 and apply to the reverberant field of a 100 m³ room and a reverberation time of 0.5 sec.

Air flow (m³/h)
depending on speed and requested available pressure with 4 row coil

Mod.	Speed	Available pressure (Pa)										
		0	20	40	60	80	100	120	140	160	180	200
MTO 1	5 MAX	1835	1745	1640	1530	1400	1225	995	—	—	—	—
	4	1575	1480	1390	1290	1175	1020	815	—	—	—	—
	3 MED	1315	1250	1175	1075	940	795	—	—	—	—	—
	2	1115	1025	940	840	740	625	—	—	—	—	—
	1 MIN	940	825	730	645	560	—	—	—	—	—	—
MTO 2	5 MAX	2360	2240	2120	2000	1860	1700	1480	1150	—	—	—
	4	2005	1920	1835	1735	1620	1480	1275	—	—	—	—
	3 MED	1535	1495	1445	1380	1300	1190	1010	—	—	—	—
	2	1160	1150	1135	1105	1065	1015	925	—	—	—	—
	1 MIN	855	835	815	790	755	700	—	—	—	—	—
MTO 3	5 MAX	2745	2670	2590	2500	2390	2270	2135	1980	1800	1620	—
	4	2550	2470	2380	2280	2175	2045	1900	1750	1595	1425	—
	3 MED	2265	2200	2120	2040	1945	1840	1720	1590	1440	1280	—
	2	2060	2005	1945	1875	1790	1695	1575	1445	1300	—	—
	1 MIN	1795	1745	1690	1625	1545	1460	1355	1235	1105	—	—
MTO 4	5 MAX	3340	3250	3150	3040	2900	2760	2610	2440	2225	2000	1780
	4	3085	3005	2920	2820	2700	2575	2405	2225	2025	1800	—
	3 MED	2820	2740	2650	2550	2440	2300	2150	1970	1765	1575	—
	2	2560	2480	2400	2305	2200	2050	1905	1745	1575	—	—
	1 MIN	2245	2175	2100	2020	1925	1800	1670	1525	1400	—	—
MTO 5	5 MAX	4330	4330	4205	4075	3935	3785	3630	3450	3250	3005	2705
	4	3920	3820	3715	3595	3465	3315	3145	2940	2680	2350	—
	3 MED	3505	3425	3340	3245	3130	3000	2845	2650	2400	2080	—
	2	3240	3140	3040	2930	2810	2675	2530	2350	2130	1850	—
	1 MIN	2885	2805	2715	2610	2495	2350	2175	1965	1710	—	—

Power absorption (Watt)
depending on air flow and available pressure

Mod.	Speed	Available pressure (Pa)										
		0	20	40	60	80	100	120	140	160	180	200
MTO 1	5 MAX	231	223	213	202	190	174	154	—	—	—	—
	4	204	194	184	174	162	148	130	—	—	—	—
	3 MED	173	167	159	150	137	124	—	—	—	—	—
	2	151	142	134	125	116	106	—	—	—	—	—
	1 MIN	130	118	109	102	95	—	—	—	—	—	—
MTO 2	5 MAX	380	356	333	312	288	263	232	193	—	—	—
	4	323	304	284	263	240	217	191	—	—	—	—
	3 MED	268	254	239	222	204	184	158	—	—	—	—
	2	221	215	206	191	177	165	151	—	—	—	—
	1 MIN	179	167	158	148	137	126	—	—	—	—	—
MTO 3	5 MAX	519	510	498	481	460	438	415	393	372	352	—
	4	505	492	473	450	427	400	376	357	340	323	—
	3 MED	464	450	431	411	389	368	349	332	317	301	—
	2	426	413	398	381	362	344	326	310	295	—	—
	1 MIN	380	362	345	330	316	305	294	283	270	—	—
MTO 4	5 MAX	684	657	627	597	562	532	504	476	447	419	393
	4	606	587	566	541	512	485	453	427	402	378	—
	3 MED	551	527	503	481	459	436	413	389	362	338	—
	2	508	482	460	437	415	389	369	349	329	—	—
	1 MIN	447	425	405	387	368	348	331	314	299	—	—
MTO 5	5 MAX	867	867	836	806	777	747	719	688	657	622	583
	4	766	739	713	686	659	630	601	569	533	492	—
	3 MED	689	660	634	607	580	554	528	501	471	435	—
	2	612	587	563	540	517	493	470	444	416	384	—
	1 MIN	536	516	496	475	454	431	406	380	353	—	—

Correction factors for Total cooling emission

Mod.	Speed	Available pressure (Pa)										
		0	20	40	60	80	100	120	140	160	180	200
MTO 1	5 MAX	1,00	0,97	0,94	0,91	0,86	0,79	0,70	—	—	—	—
	4	1,00	0,97	0,94	0,90	0,85	0,78	0,67	—	—	—	—
	3 MED	1,00	0,97	0,94	0,90	0,83	0,75	—	—	—	—	—
	2	1,00	0,96	0,91	0,86	0,79	0,71	—	—	—	—	—
	1 MIN	1,00	0,93	0,87	0,81	0,74	—	—	—	—	—	—
MTO 2	5 MAX	1,00	0,97	0,94	0,92	0,88	0,83	0,76	0,12	—	—	—
	4	1,00	0,98	0,95	0,93	0,89	0,85	0,77	—	—	—	—
	3 MED	1,00	0,98	0,97	0,95	0,92	0,87	0,79	—	—	—	—
	2	1,00	0,99	0,99	0,97	0,96	0,93	0,88	—	—	—	—
	1 MIN	1,00	0,99	0,97	0,96	0,94	0,90	—	—	—	—	—
MTO 3	5 MAX	1,00	0,98	0,97	0,95	0,93	0,90	0,87	0,83	0,79	0,74	—
	4	1,00	0,98	0,96	0,94	0,92	0,89	0,85	0,81	0,76	0,71	—
	3 MED	1,00	0,98	0,97	0,95	0,92	0,89	0,86	0,82	0,77	0,71	—
	2	1,00	0,98	0,97	0,95	0,93	0,90	0,86	0,82	0,77	—	—
	1 MIN	1,00	0,98	0,97	0,95	0,92	0,89	0,86	0,81	0,76	—	—
MTO 4	5 MAX	1,00	0,98	0,97	0,95	0,93	0,90	0,87	0,84	0,79	0,74	0,69
	4	1,00	0,98	0,97	0,95	0,93	0,91	0,87	0,83	0,79	0,73	—
	3 MED	1,00	0,98	0,97	0,95	0,93	0,90	0,86	0,82	0,76	0,71	—
	2	1,00	0,98	0,97	0,95	0,92	0,89	0,85	0,81	0,76	—	—
	1 MIN	1,00	0,98	0,97	0,95	0,92	0,89	0,85	0,80	0,76	—	—
MTO 5	5 MAX	1,00	1,00	0,98	0,97	0,95	0,93	0,91	0,88	0,85	0,81	0,76
	4	1,00	0,99	0,97	0,96	0,94	0,91	0,89	0,85	0,81	0,74	—
	3 MED	1,00	0,99	0,97	0,96	0,94	0,92	0,89	0,86	0,81	0,74	—
	2	1,00	0,98	0,97	0,95	0,93	0,90	0,87	0,84	0,79	0,72	—
	1 MIN	1,00	0,98	0,97	0,95	0,93	0,90	0,86	0,80	0,74	—	—

Correction factors for Sensible cooling emission and Heating emission

Mod.	Speed	Available pressure (Pa)										
		0	20	40	60	80	100	120	140	160	180	200
MTO 1	5 MAX	1,00	0,96	0,92	0,88	0,82	0,75	0,64	—	—	—	—
	4	1,00	0,96	0,92	0,87	0,81	0,73	0,61	—	—	—	—
	3 MED	1,00	0,96	0,92	0,87	0,79	0,69	—	—	—	—	—
	2	1,00	0,94	0,89	0,82	0,74	0,65	—	—	—	—	—
	1 MIN	1,00	0,91	0,83	0,76	0,68	—	—	—	—	—	—
MTO 2	5 MAX	1,00	0,96	0,93	0,89	0,84	0,79	0,71	0,07	—	—	—
	4	1,00	0,97	0,94	0,90	0,86	0,80	0,72	—	—	—	—
	3 MED	1,00	0,98	0,96	0,93	0,89	0,83	0,74	—	—	—	—
	2	1,00	0,99	0,98	0,97	0,94	0,91	0,85	—	—	—	—
	1 MIN	1,00	0,98	0,97	0,95	0,92	0,87	—	—	—	—	—
MTO 3	5 MAX	1,00	0,98	0,96	0,94	0,91	0,87	0,84	0,79	0,74	0,68	—
	4	1,00	0,98	0,95	0,92	0,89	0,85	0,81	0,76	0,71	0,65	—
	3 MED	1,00	0,98	0,95	0,93	0,90	0,86	0,82	0,77	0,72	0,66	—
	2	1,00	0,98	0,96	0,94	0,91	0,87	0,83	0,77	0,71	—	—
	1 MIN	1,00	0,98	0,96	0,93	0,90	0,86	0,82	0,76	0,70	—	—
MTO 4	5 MAX	1,00	0,98	0,96	0,94	0,91	0,87	0,84	0,80	0,74	0,69	0,63
	4	1,00	0,98	0,96	0,94	0,91	0,88	0,84	0,79	0,74	0,67	—
	3 MED	1,00	0,98	0,96	0,93	0,90	0,87	0,82	0,77	0,71	0,65	—
	2	1,00	0,98	0,96	0,93	0,90	0,85	0,81	0,76	0,70	—	—
	1 MIN	1,00	0,98	0,95	0,93	0,90	0,85	0,81	0,76	0,71	—	—
MTO 5	5 MAX	1,00	1,00	0,98	0,96	0,93	0,91	0,88	0,85	0,81	0,77	0,71
	4	1,00	0,98	0,96	0,94	0,92	0,89	0,85	0,81	0,76	0,69	—
	3 MED	1,00	0,98	0,97	0,95	0,92	0,90	0,86	0,82	0,76	0,68	—
	2	1,00	0,98	0,96	0,93	0,90	0,87	0,84	0,79	0,74	0,66	—
	1 MIN	1,00	0,98	0,96	0,93	0,90	0,86	0,82	0,76	0,68	—	—



PST Floor-Standing Condensing Boiler

The big boiler that's small enough to fit anywhere



The 'little' modular high-efficiency

With its brand-new PST-FCB 80-3000, PST is delivering a high-quality, 100% customised product with an output ranging from 80 kW to over 3 mW in combination with proven technology and new state-of-the-art electronics. PST's floor-standing high-efficiency boilers set the bar in the higher-output segment.

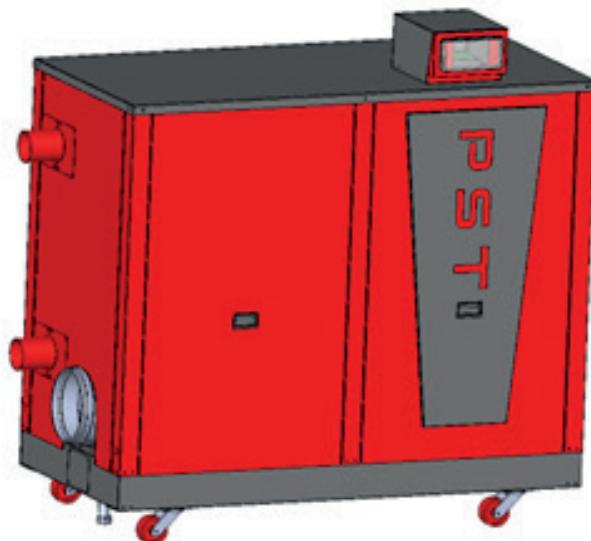
With its exceptional performance and ability to adapt to different applications, the PST-FCB 80-990 has been specifically developed with high output in mind. Aside from its outstanding performance, the boiler can easily be adapted to different applications. Each boiler is supplied fully assembled, pre-configured and tested, as well as fully prepared for optimal transport and installation.

Due to its extremely compact dimensions and low weight, the boiler is easy to transport and install. The boiler is 72-86 cm wide and fits through any standard doorway.

The modern PST Comfort Master control system, with its LCD display, ensures flexible integration into any installation. A great deal of attention has been paid to ease and flexibility of installation, and the boiler's serviceability is exemplary. The number of components has been kept to a minimum, and despite the exceptionally compact design, each one is conveniently placed and can easily be accessed, operated and serviced (if necessary).

The boiler modules are fitted with a non-return valve as standard, making it possible to use overpressure in the combined flue gas discharge pipe without any extra investment. This allows for the required pipe diameter to be reduced, which not only increases application options, but results in significant cost savings as well.

From its inception, the boiler has been designed for customisation with one or more extras, to make it capable of meeting any set of requirements. Thanks to the way the boiler's production line has been set up, each PST-FCB 80-990 can be tailored to the customer's requirements on request (left or right-hand version and different accessories).



High-efficiency boiler that's big on performance

PST-FCB 80-990

The PST-FCB 80-990 is comprised of a left module and a right module. The flue gas discharge, air supply (if required) and casing elements of each of these modules are combined. The boiler offers optimum flexibility when it comes to installation: each boiler module has its own controls, and can be connected separately to the hydraulics and gas. The flue gas collector is capable of rotating, enabling both vertical and horizontal flue gas connection.

Delivery and installation

The PST-FCB 80-990 is supplied fully assembled and packaged. The PST-FCB 80-990 packaging is 72-86 cm wide and 1488-1800 cm high, and its length is 1290-1804 cm. The boiler measures 72-86 cm wide, meaning it will fit through all standard doorways. The boiler is mounted on a set of castors so that it can be easily manoeuvred once the packaging has been removed. The packaging cover can be used to negotiate obstacles such as doorsteps.

The facts in brief

- Heat exchanger made from corrosion-resistant cast aluminium parts
- Premix combustion technology with gas/air ratio control
- Each boiler is supplied fully pre-configured and assembled
- Fitted with castors as standard
- Extremely compact
- Low weight
- Adjustable feet
- Modern control panel with the option of installing weather-compensated boiler control system
- Low electricity consumption
- Open (conventionally flued) and closed (room-sealed) versions available
- All control and safety equipment is contained within the casing
- Quiet operation
- Fitted with the PST Comfort Master, an advanced self-regulating boiler control system that provides a reliable heat supply
- Left or right-hand versions available
- Delivered in packaging with loading/unloading ramp



Product range

- PST-FCB 80
- PST-FCB 120
- PST-FCB 160
- PST-FCB 200
- PST-FCB 240
- PST-FCB 280
- PST-FCB 360
- PST-FCB 450
- PST-FCB 540
- PST-FCB 630
- PST-FCB 720
- PST-FCB 810
- PST-FCB 990

Electrical panel

Siemens Electrical board LMS14 are digital boiler management units (BMUs) for use with gas-fired appliances equipped with premix burners. They are used for startup, control and supervision of premix burners with capacities from 80 kW to 1 MW in intermittent operation with direct ignition of the main flame.

The Siemens Electrical board LMS14 provide all supervisory and control functions required for burner operation, space heating and DHW heating. They also offer modular system extensions in the form of integrated communication interfaces. Output modulation is performed via a PWM-controlled fan with pneumatic gas-air ratio control.

Control Option

The PST-FCB 80-990 can be controlled in the following ways:

- As a single boiler or in a cascade with modulating controllers based on room and/or outside temperature
- With on/off controllers, using the boiler's internal heating curve if necessary (in combination with outside temperature sensor)
- Analogue signals (0–10 V) for control based on output or flow temperature

Cascade System

All consumers in the cascade master can still be used. In addition, consumers can be used in the cascade slave. All requests for heat are forwarded to the cascade master. Functions only used with individual device address (buffer storage tank, system pump/primary controller) are only available with the cascade master.

Technical specifications

PST-FCB 80-280	Unit	80	120	160	200	240	280
Input control		Modulating, on/off, 0 – 10 V					
Nominal output, CH operation 80/60°C	kW	77.9	112.9	155.8	196.8	236.2	275.5
Nominal output, CH operation 50/30°C	kW	82.2	119.1	164.5	207.8	249.4	290.9
Nominal input, CH operation (Hi)	kW	80	115.9	160	200	240	280
Weight (excl. water)	kg	250	270	290	320	340	360
Dimensions	Length	mm	1290	1290	1290	1290	1290
	Width	mm	717	717	717	717	717
	Height	mm	1488	1488	1488	1488	1488
Flue gas discharge connection	mm	Ø 150	Ø 150	Ø 150	Ø 150	Ø 150	Ø 150
Supply and return connection	mm	DN 60	DN 60	DN 60	DN 60	DN 60	DN 60
Maximum operating temperature	°C	90	90	90	90	90	90
Water operating pressure (min.–max.)	bar	0.8-6	0.8-6	0.8-6	0.8-6	0.8-6	0.8-6
Mains voltage	V/Hz	230/50	230/50	230/50	230/50	230/50	230/50
Sound power level, indoors	dB	67	67	67	67	67	67

PST-FCB 360-990	Unit	360	450	540	630	720	810	990
Input control		Modulating, on/off, 0 – 10 V						
Nominal output, CH operation 80/60°C	kW	349.2	436.5	523.8	611.1	698.4	785.7	960.3
Nominal output, CH operation 50/30°C	kW	378	472.5	567	661.5	756	850.5	1039.5
Nominal input, CH operation (Hi)	kW	360	450	540	630	720	810	990
Weight (excl. water)	kg	440	470	500	530	560	600	470
Dimensions	Length	mm	1804	1804	1804	1804	1804	1804
	Width	mm	855	855	855	855	855	855
	Height	mm	1800	1800	1800	1800	1800	1800
Flue gas discharge connection	mm	Ø 250	Ø 250	Ø 250	Ø 250	Ø 250	Ø 250	Ø 250
Supply and return connection	mm	DN 100	DN 100	DN 100	DN 100	DN 100	DN 100	DN 100
Maximum operating temperature	°C	90	90	90	90	90	90	90
Water operating pressure (min.–max.)	bar	0.8-6	0.8-6	0.8-6	0.8-6	0.8-6	0.8-6	0.8-6
Mains voltage	V/Hz	230/50	230/50	230/50	230/50	230/50	230/50	230/50
Sound power level, indoors	dB	68	68	68	68	68	68	68

The flow temperature can be increased to maximum 95°C provided that water pressure is at least 1,5 bar and provided that ΔT at maximum load is ≤ 20 K and ΔT at minimum load is $\Delta T \leq 30$ K.

In case anti-freeze is used, the flow temperature can be increased to maximum 95°C provided that water pressure is at least 2,0 bar and provided that ΔT at maximum load is ≤ 15 K and ΔT at minimum load is $\Delta T \leq 25$.

In case of open vented systems, the minimum operating pressure is 0,2 bar and the maximum flow temperature is limited to 75°C.

The continuous improvement of **PST** products can cause some variations in the information herein even without prior notice. Reproduction in whole or in part is forbidden.



📍 unit1,Floor1,NO 36, Moqaddas st,(11 West) South Shahrdari Blvd

Gheysar Amin pour , Sq Saadat Abad, Tehran-Iran

📞 021 26 27 37 10 📲 021 26 76 37 22

🌐 www.psthvac.com 📩 info@pst hvac.com

